

**Betoonvalmistooted. Tala-plokk-vahelaesüsteemid.
Osa 3: Keraamilised plokid**

Precast concrete products - Beam-and-block floor systems -
Part 3: Clay blocks

EVS

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN 15037-3:2009 sisaldab Euroopa standardi EN 15037-3:2009 ingliskeelset teksti.</p> <p>Standard on kinnitatud Eesti Standardikeskuse 29.05.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 15.04.2009.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN 15037-3:2009 consists of the English text of the European standard EN 15037-3:2009.</p> <p>This standard is ratified with the order of Estonian Centre for Standardisation dated 29.05.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.</p> <p>Date of Availability of the European standard text 15.04.2009.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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English Version

Precast concrete products - Beam-and-block floor systems - Part 3: Clay blocks

Produits préfabriqués en béton - Systèmes de planchers à
poutrelles et entrevous - Partie 3: Entrevous en terre cuite

Betonfertigteile - Balkendecken mit Zwischenbauteilen -
Teil 3: Keramische Zwischenbauteile

This European Standard was approved by CEN on 25 January 2009.

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Foreword

This document (EN 15037-3:2009) has been prepared by Technical Committee CEN/TC 229 “Precast concrete products”, the secretariat of which is held by AFNOR. This document was examined by and agreed with a joint working party appointed by the Liaison Group CEN/TC 229 – CEN/TC 250, particularly for its compatibility with structural Eurocodes.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2009, and conflicting national standards shall be withdrawn at the latest by April 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EC Directive(s).

For relationship with EC Directive(s), see informative Annex ZA, which is an integral part of this document.

European standard for beam-and-block floor system is made of 5 parts:

- EN 15037-1, *Precast concrete products — Beam-and-block floor systems — Part 1: Beams;*
- EN 15037-2, *Precast concrete products — Beam-and-block floor systems — Part 2: Concrete blocks;*
- EN 15037-3, *Precast concrete products — Beam-and-block floor systems — Part 3: Clay blocks;*
- FprEN 15037-4, *Precast concrete products — Beam-and-block floor systems — Part 4: Polystyrene blocks;*
- prEN 15037-5, *Precast concrete products — Beam-and-block floor systems — Part 5: Lightweight blocks.*

This European Standard is one of a series of product standards for precast concrete products.

For common aspects of concrete products, reference is made to EN 13369, from which also the relevant requirements of the EN 206-1 are taken.

The references to EN 13369 by CEN/TC 229 product standards are intended to make them homogeneous and to avoid repetitions of similar requirements.

Eurocodes are taken as a common reference for design aspects. The installation of some structural precast concrete products is dealt with by ENV 13670-1, which has, at the moment, the status of a European prestandard. In all countries, it can be accompanied by alternatives for national application and it should not be treated as a European Standard.

The program of standards for structural precast concrete products comprises the following standards, in some cases consisting on several parts:

EN 1168, *Precast concrete products — Hollow core slabs*

EN 12794, *Precast concrete products — Foundation piles*

EN 12843, *Precast concrete products — Masts and poles*

EN 13224, *Precast concrete products — Ribbed floor elements*

EN 13225, *Precast concrete products — Linear structural elements*

EN 13693, *Precast concrete products — Special roof elements*

EN 13747, *Precast concrete products — Floor plates for floor systems*

EN 13978, *Precast concrete products — Precast concrete garages*

EN 14843, *Precast concrete products — Stairs*

EN 14844, *Precast concrete products — Box culverts*

EN 14991, *Precast concrete products — Foundation elements*

EN 14992, *Precast concrete products — Wall elements*

EN 15037-1, *Precast concrete products — Beam-and-block floor systems — Part 1: Beams*

EN 15050, *Precast concrete products — Bridge elements*

EN 15258, *Precast concrete products — Retaining wall elements*

This European Standard defines in Annex ZA the application methods of CE marking to products designed using the relevant EN Eurocodes (EN 1992-1-1:2004 and EN 1992-1-2:2004). Where, in default of applicability conditions of EN Eurocodes to the works of destination, design provisions other than EN Eurocodes are used for mechanical strength and/or fire resistance, the conditions to affix CE marking to the product are described in ZA.3.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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Introduction

The evaluation of conformity refers to the clay blocks which are supplied to the market and covers all the production operations carried out in the factory.

For design rules, reference is made to EN 1992-1-1:2004. Additional complementary rules are provided where necessary.

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1 Scope

This European Standard deals with the requirements and the basic performance criteria for blocks made in clay, used in conjunction with precast concrete beams in compliance with EN 15037-1, with or without cast-in-situ concrete for the construction of beam-and-block floor and roof systems.

Examples of typology of floor and roof systems are given in Annex B of EN 15037-1:2008.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 771-1:2003, *Specification for masonry units — Part 1: Clay masonry units*

EN 772-3, *Methods of test for masonry units — Part 3: Determination of net volume and percentage of voids of clay masonry units by hydrostatic weighing*

EN 772-9, *Methods of test for masonry units — Part 9: Determination of volume and percentage of voids and net volume of clay calcium silicate masonry units by sand filling*

EN 772-13, *Methods of test for masonry units — Part 13: Determination of net and gross dry density of masonry units (except for natural stone)*

EN 772-19, *Methods of test for masonry units — Part 19: Determination of moisture expansion of large horizontally perforated clay masonry units*

EN 1745, *Masonry and masonry products — Methods for determining design thermal values*

EN 12390-4:2000, *Testing hardened concrete — Part 4: Compressive strength — Specification for testing machines*

EN 13369:2004, *Common rules for precast concrete products*

EN 13501-1:2007, *Fire classification of construction products and building elements — Part 1: Classification using test data from reaction to fire tests*

EN 15037-1:2008, *Precast concrete products — Beam-and-block floor systems — Part 1: Beams*

EN ISO 140-3, *Acoustics — Measurement of sound insulation in buildings and of building elements — Part 3: Laboratory measurements of airborne sound insulation of building elements (ISO 140-3:1995)*

EN ISO 140-6, *Acoustics — Measurement of sound insulation in buildings and of building elements — Part 6: Laboratory measurements of impact sound insulation of floors (ISO 140-6:1998)*

EN ISO 717-1, *Acoustics — Rating of sound insulation in buildings and of building elements — Part 1: Airborne sound insulation (ISO 717-1:1996)*

EN ISO 717-2, *Acoustics — Rating of sound insulation in buildings and of building elements — Part 2: Impact sound insulation (ISO 717-2:1996)*