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KETASSAAGIMISSEADMED. OSA 5:  
KETASSAEPINGID/ÜLALLÕIKAMISE  
JÄRKAMISSAESEADMED KONSOLIDEERITUD TEKST

Safety of woodworking machines - Circular sawing  
machines - Part 5: Circular sawbenches/up-cutting  
cross-cut sawing machines CONSOLIDATED TEXT

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

<p>See Eesti standard EVS-EN 1870-5:2002+A2:2012 sisaldab Euroopa standardi EN 1870-5:2002+A2:2012 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 12.09.2012.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN 1870-5:2002+A2:2012 consists of the English text of the European standard EN 1870-5:2002+A2:2012.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 12.09.2012.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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English Version

## Safety of woodworking machines - Circular sawing machines - Part 5: Circular sawbenches/up-cutting cross-cut sawing machines

Sécurité des machines pour le travail du bois - Machines à  
scie circulaires - Partie 5: Scies circulaires combinées à  
table et à coupe transversale ascendante

Sicherheit von Holzbearbeitungsmaschinen -  
Kreissägemaschinen - Teil 5: Kombinierte  
Tischkreissägemaschinen/von unten schneidende  
Kappsägemaschinen

This European Standard was approved by CEN on 8 November 2001 and includes Amendment 1 approved by CEN on 30 July 2009 and Amendment 2 approved by CEN on 27 July 2012.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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## Foreword

This document (EN 1870-5:2002+A2:2012) has been prepared by Technical Committee CEN/TC 142 "Woodworking machines - Safety", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2013, and conflicting national standards shall be withdrawn at the latest by March 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1, approved by CEN on 2009-07-30 and Amendment 2, approved by CEN on 2012-07-27.

This document supersedes <sup>A2</sup> EN 1870-5:2002+A1:2009 <sup>A2</sup>.

The start and finish of text introduced or altered by amendment is indicated in the text by tags <sup>A1</sup> <sup>A1</sup> and <sup>A2</sup> <sup>A2</sup>.

<sup>A1</sup> This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the Machinery Directive.

<sup>A2</sup> For relationship with EU Directive, see informative Annex ZA, which is an integral part of this document. <sup>A2</sup> <sup>A1</sup>

Organisations contributing to the preparation of this European Standard include European Committee of Woodworking Machinery Manufacturers Association "EUMABOIS".

<sup>A2</sup> Annexes A, B, C, D, E, F, G and H are normative and Annex ZA is informative. <sup>A2</sup>

<sup>A1</sup> EN 1870 *Safety of woodworking machines — Circular sawing machines* consists of the following parts:

<sup>A2</sup> *deleted text* <sup>A2</sup>

*Part 3: Down cutting cross-cut saws and dual purpose down cutting cross-cut saws/circular saw benches*

*Part 4: Multi-blade rip sawing machines with manual loading and/or unloading*

*Part 5: Circular saw -benches/up-cutting cross-cut sawing machines*

*Part 6: Circular sawing machines for firewood and dual purpose circular sawing machines for firewood/circular saw benches, with manual loading and/or unloading*

*Part 7: Single blade log sawing machines with integrated feed table and manual loading and/or unloading*

*Part 8: Single blade edging circular rip sawing machines with power driven saw unit and manual loading and/or unloading*

*Part 9: Double blade circular sawing machines for cross-cutting with integrated feed and with manual loading and/or unloading*

*Part 10: Single blade automatic and semi-automatic up-cutting cross-cut sawing machines*

*Part 11: Semi-automatic and automatic horizontal cross-cut sawing machines with one saw unit (radial arm saws)*

*Part 12: Pendulum cross-cut sawing machines*

*Part 13: Horizontal beam panel sawing machines*

*Part 14: Vertical panel sawing machines*

*Part 15: Multi-blade cross-cut sawing machines with integrated feed of the workpiece and manual loading and/or unloading*

*Part 16: Double mitre sawing machines for V-cutting*

*Part 17: Manual horizontal cutting cross-cut sawing machines with one saw unit (manual radial arm saws) <sup>A1</sup>*

<sup>A2</sup> *Part 18: Dimension saws*

*Part 19: Circular saw benches (with and without sliding table) and building site saws <sup>A2</sup>*

The European Standards produced by CEN/TC 142 are particular to woodworking machines and complement the relevant A and B Standards on the subject of general safety (see introduction of <sup>A2</sup> EN ISO 12100:2010 <sup>A2</sup> for a description of A, B and C standards).

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 0 Introduction

This  $\square_{A2}$  document  $\square_{A2}$  has been prepared to be a harmonised standard to provide one means of conforming to the essential safety requirements of the Machinery Directive, and associated EFTA regulations. This  $\square_{A2}$  document  $\square_{A2}$  is a type “C” standard as defined in  $\square_{A2}$  EN ISO 12100:2010  $\square_{A2}$ .

$\square_{A2}$  The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of other standards, for machines that have been designed and built in accordance with the requirements of the provisions of this type C standard.  $\square_{A2}$

The extent to which hazards are covered is indicated in the scope of this  $\square_{A2}$  document  $\square_{A2}$ .

The requirements of this  $\square_{A2}$  document  $\square_{A2}$  concern designers, manufacturers, suppliers and importers of circular saw benches/up-cutting cross-cut sawing machines.  $\square_{A2}$  It is also useful for designers.  $\square_{A2}$

This  $\square_{A2}$  document  $\square_{A2}$  also includes information to be provided by the manufacturer to the user.

Common requirements for tooling are given in  $\square_{A2}$  EN 847-1:2005+A1:2007  $\square_{A2}$ .

Electrically driven machines excluded by the scope of this  $\square_{A2}$  document  $\square_{A2}$  are covered by the requirements of  $\square_{A2}$  EN 61029-1:2009  $\square_{A2}$ .

## 1 Scope

**A1** This document deals with all significant hazards, hazardous situations and events as listed in Clause 4 which are relevant to circular saw benches/up-cutting cross-cut sawing machines, hereinafter referred to as “machines”, designed to cut solid wood, chipboard, fibreboard, plywood and also these materials **A2** if (where) **A2** they are covered with plastic edging and/or plastic/light alloy laminates **A2** when they are used as intended and under the conditions foreseen by the manufacturer including reasonably foreseeable misuse **A2**. **A1**

This **A2** document **A2** does not apply to:

- **A1** hand-held motor-operated electric tools or any adaptation permitting their use in a different mode, i.e. bench mounting; **A1**

**A1** NOTE 1 Hand-held motor-operated electric tools and saw benches to form an integrated whole with a hand-held motor-operated electric tools are covered by EN 60745-1:2006 together with EN 60745-2-5:2007. **A1**

- **A1** machines set up on a bench or a table similar to a bench, which is intended to carry out work in a stationary position, capable of being lifted by one person by hand. **A1**.

**A1** NOTE 2 Transportable motor-operated electric tools are covered by the requirements of EN 61029-1:2000 together with EN 61029-2-1:2002. **A1**

**A1** *deleted text* **A1**

**A2** This document is not applicable to machines which are manufactured before the date of issue of this EN. **A2**

**A1** NOTE 3 **A1** Circular saw benches are dealt with in **A2** prEN 1870-19:2011 **A2**.

**A2** NOTE 4 Machines covered by this document are listed under 1.1 of Annex IV of the Machinery Directive. **A2**

## 2 Normative references

**A1** The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies. **A1**.

**A1** *deleted text* **A1**

**A1** **A2** EN 614-1:2006+A1:2009 **A2**, *Safety of machinery — Ergonomic design principles — Part 1: Terminology and general principles* **A1**

**A1** **A2** EN 847-1:2005+A1:2007 **A2**, *Tools for woodworking — Safety requirements — Part 1: Milling tools, circular saw blades* **A1**

**A1** **A2** EN 894-1:1997+A1:2008 **A2**, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 1: General principles for human interactions with displays and control actuators*

**A2** EN 894-2:1997+A1:2008 **A2**, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 2: Displays*

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EN 1005-1:2001+A1:2008, *Safety of machinery — Human physical performance — Part 1: Terms and definitions*

EN 1005-2:2003+A1:2008, *Safety of machinery — Human physical performance — Part 2: Manual handling of machinery and component parts of machinery*

EN 1005-3:2002+A1:2008, *Safety of machinery — Human physical performance — Part 3: Recommended force limits for machinery operation*

EN 1005-4:2005+A1:2008, *Safety of machinery — Human physical performance — Part 4: Evaluation of working postures and movements in relation to machinery*

EN 1037:1995+A1:2008, *Safety of machinery — Prevention of unexpected start-up*

EN 1088:1995+A2:2008, *Safety of machinery — Interlocking devices associated with guards — Principles for design and selection*

EN 50370-1:2005, *Electromagnetic compatibility (EMC) — Product family standard for machine-tools — Part 1: Emission*

EN 50370-2:2003, *Electromagnetic compatibility (EMC) — Product family standard for machine-tools — Part 2: Immunity*

EN 60204-1:2006, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements* (IEC 60204-1:2005, modified)

EN 60439-1:1999<sup>1)</sup>, *Low-voltage switchgear and controlgear assemblies — Part 1: Type-tested and partially type-tested assemblies* (IEC 60439-1:1999)

EN 60529<sup>2)</sup>, *Degree of protection provided by enclosures (IP code)* (IEC 60529:1989)

EN 60825-1:2007, *Safety of laser products — Part 1: Equipment classification and requirements* (IEC 60825-1:2007)

EN 60947-4-1:2001, *Low voltage switchgear and control gear — Part 4: Contactors and motor starters - Section 1: Electromechanical contactors and motor starters* (IEC 60947-4-1:2000)

EN 60947-5-1:2004, *Low voltage switchgear and control gear — Part 5: Control circuit devices and switching elements - Section 1: Electromechanical control circuit devices* (IEC 60947-5-1:2003)

EN 61029-1:2009, *Safety of transportable motor operated electric tools — Part 1: General requirements* (IEC 61029-1:1990, modified)

EN 61310-1:2008, *Safety of machinery — Indication, marking and actuation — Part 1: Requirements for visual, acoustic and tactile signals* (IEC 61310-1:2007)

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1) EN 60439-1:1999 is impacted by EN 60439-1:1999/A1:2004.

2) EN 60529:1991 is impacted by EN 60529:1991/A1:2000.

EN 61800-5-2:2007, *Adjustable speed electrical power drive systems — Part 5-2: Safety requirements — Functional* (IEC 61800-5-2:2007)

EN ISO 3743-1:2010, *Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Engineering methods for small movable sources in reverberant fields — Part 1: Comparison method for a hard-walled test room* (ISO 3743-1:2010)

EN ISO 3743-2:2009, *Acoustics — Determination of sound power levels of noise sources using sound pressure — Engineering methods for small, movable sources in reverberant fields — Part 2: Methods for special reverberation test rooms* (ISO 3743-2:1994)

EN ISO 3744:2010, *Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Engineering methods for an essentially free field over a reflecting plane* (ISO 3744:2010)

EN ISO 3745:2009<sup>3)</sup>, *Acoustics — Determination of sound power levels of noise sources using sound pressure — Precision methods for anechoic and semi-anechoic rooms* (ISO 3745:2003)

EN ISO 3746:2010, *Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Survey method using an enveloping measurement surface over a reflecting plane* (ISO 3746:2010)

EN ISO 4413:2010, *Hydraulic fluid power — General rules and safety requirements for systems and their components* (ISO 4413:2010)

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EN ISO 4871:2009, *Acoustics — Declaration and verification of noise emission values of machinery and equipment* (ISO 4871:1996)

EN ISO 9614-1:2009, *Acoustics — Determination of sound power levels of noise sources using sound intensity — Part 1: Measurements at discrete points* (ISO 9614-1:1993)

EN ISO 11202:2010, *Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions applying approximate environmental corrections* (ISO 11202:2010)

EN ISO 11204:2010, *Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions applying accurate environmental corrections* (ISO 11204:2010)

EN ISO 11688-1:2009, *Acoustics — Recommended practice for the design of low-noise machinery and equipment — Part 1: Planning* (ISO/TR 11688-1:1995)

EN ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction* (ISO 12100:2010)

EN ISO 13849-1:2008, *Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design* (ISO 13849-1:2006)

EN ISO 13857:2008, *Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs* (ISO 13857:2008)

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<sup>3)</sup> EN ISO 3745:2009 is replaced by EN ISO 3745:2012.

ISO 7960:1995, *Airborne noise emitted by machine tools — Operating conditions for woodworking machines*

Ⓐ<sub>1</sub>) HD 21.1 S4:2002, *Cables of rated voltages up to and including 450/750 V and having thermoplastic insulation — Part 1: General requirements* Ⓐ<sub>1</sub>)

Ⓐ<sub>1</sub>) HD 22.1 S4:2002, *Cables of rated voltages up to and including 450/750 V and having cross-linked insulation — Part 1: General requirements* Ⓐ<sub>1</sub>)

Ⓐ<sub>1</sub>) HD 22.4 S4:2004<sup>4)</sup>, *Cables of rated voltages up to and including 450/750 V and having crosslinked insulation — Part 4: Cords and flexible cables* Ⓐ<sub>1</sub>)

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4) Ⓐ<sub>2</sub>) HD 22.4 S4:2004 is superseded by EN 50525-2-21:2011, *Electric cables — Low voltage energy cables of rated voltages up to and including 450/750 V (U<sub>o</sub>/U) — Part 2-21: Cables for general applications — Flexible cables with crosslinked elastomeric insulation.* Ⓐ<sub>2</sub>)