

**Methods of testing cement - Part 8: Heat of hydration -
Solution method**

This document is a preview generated by EVS

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 196-8:2010 sisaldab Euroopa standardi EN 196-8:2010 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 31.05.2010 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 24.03.2010.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 196-8:2010 consists of the English text of the European standard EN 196-8:2010.

This standard is ratified with the order of Estonian Centre for Standardisation dated 31.05.2010 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

Date of Availability of the European standard text 24.03.2010.

The standard is available from Estonian standardisation organisation.

ICS 91.100.10

Standardite reprodutseerimis- ja levitamiseõigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonilisse süsteemi või edastamine ükskõik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega:
Aru 10 Tallinn 10317 Eesti; www.evs.ee; Telefon: 605 5050; E-post: info@evs.ee

Right to reproduce and distribute Estonian Standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without permission in writing from Estonian Centre for Standardisation.

If you have any questions about standards copyright, please contact Estonian Centre for Standardisation:
Aru str 10 Tallinn 10317 Estonia; www.evs.ee; Phone: +372 605 5050; E-mail: info@evs.ee

English Version

Methods of testing cement - Part 8: Heat of hydration - Solution method

Prüfverfahren für Zement - Teil 8: Hydrationswärme - Lösungsverfahren

This European Standard was approved by CEN on 21 February 2010.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

	Page
Foreword.....	3
1 Scope	4
2 Normative references	4
3 Principle.....	4
4 Materials	4
4.1 Acid mixture	4
4.2 Zinc oxide (ZnO).....	5
4.3 Anhydrous cement	5
4.4 Hydrated cement.....	5
5 Apparatus	5
6 Calorimeter calibration.....	7
6.1 Principle.....	7
6.2 Procedure	7
6.3 Calculation of calibration characteristics	8
6.3.1 Corrected temperature increase, ΔT_c	8
6.3.2 Thermal leakage coefficient, K	8
6.3.3 Thermal capacity, C	8
7 Determination of heat of solution	9
7.1 Heat of solution of anhydrous cement	9
7.1.1 Procedure	9
7.1.2 Calculation.....	10
7.1.3 Expression of results	10
7.2 Heat of solution of hydrated cement	11
7.2.1 Procedure	11
7.2.2 Correction for bound water	11
7.2.3 Calculation.....	11
7.2.4 Expression of results	12
8 Heat of hydration	13
8.1 Calculation of results	13
8.2 Reporting of results.....	13
8.3 Precision.....	13
8.3.1 Repeatability.....	13
8.3.2 Reproducibility.....	13
Bibliography.....	14

Foreword

This document (EN 196-8:2010) has been prepared by Technical Committee CEN/TC 51, "Cement and building limes", the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2010, and conflicting national standards shall be withdrawn at the latest by September 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

This document supersedes EN 196-8:2003.

EN 196, *Methods of testing cement*, consists of the following parts:

- *Part 1: Determination of strength*
- *Part 2: Chemical analysis of cement*
- *Part 3: Determination of setting times and soundness*
- *Part 5: Pozzolanicity test for pozzolanic cement*
- *Part 6: Determination of fineness*
- *Part 7: Methods of taking and preparing samples of cement*
- *Part 8: Heat of hydration — Solution method*
- *Part 9: Heat of hydration — Semi-adiabatic method*
- *Part 10: Determination of the water-soluble chromium (VI) content of cement*
- CEN/TR 196-4, *Methods of testing cement — Part 4: Quantitative determination of constituents*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This European Standard describes a method of determining the heat of hydration of cements by means of solution calorimetry, also known as the solution method. The heat of hydration is expressed in joules per gram of cement.

This standard is applicable to cements and hydraulic binders whatever their chemical composition.

NOTE 1 Another procedure, called the semi-adiabatic method, is described in EN 196-9. Either procedure can be used independently.

NOTE 2 It has been demonstrated that the best correlation between the two methods is obtained at seven days for the solution method (EN 196-8) compared with 41 h for the semi-adiabatic method (EN 196-9).

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 197-1:2000, *Cement — Part 1: Composition, specifications and conformity criteria for common cements*

3 Principle

The method consists in measuring the heats of solution, in an acid mixture, of anhydrous cement and cement hydrated under standardized conditions for a predetermined period of time, e.g. seven days.

These standardized hydration conditions are as follows:

- water/cement ratio 0,40;
- use of neat cement paste;
- storage at constant temperature of $(20,0 \pm 0,2)$ °C during the whole hydration process.

The heat of hydration for each period, H_i , is obtained from the difference between the heat of solution of anhydrous cement, Q_a , and that of hydrated cement, Q_i .

4 Materials

4.1 Acid mixture

Analytical reagent quality acid mixture, obtained by adding 2,760 g of 40 % hydrofluoric acid (HF) for every 100,0 g of $(2,00 \pm 0,01)$ mol/l nitric acid (HNO_3), or 2,600 ml of hydrofluoric acid for every 100,0 ml of nitric acid.

WARNING — Hydrofluoric acid can cause painful skin burns which heal only with difficulty and precautions in handling this very corrosive substance should be strictly observed.

The quantity (mass or volume) of acid to be used, which is common to all tests, shall be measured to $\pm 0,2$ %.