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(KETASSAEPINGID)

Woodworking machines - Safety - Part 10: Building site
saws (contractor saws) (ISO 19085-10:2018, Corrected
version 2019-12)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 19085-10:2019 sisaldab Euroopa standardi EN ISO 19085-10:2019 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 19085-10:2019 consists of the English text of the European standard EN ISO 19085-10:2019.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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ICS 13.110, 79.120.10

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EUROPEAN STANDARD

EN ISO 19085-10

NORME EUROPÉENNE

EUROPÄISCHE NORM

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Supersedes EN 1870-19:2013

English Version

**Woodworking machines - Safety - Part 10: Building site
saws (contractor saws) (ISO 19085-10:2018, Corrected
version 2019-12)**

Machines à bois - Sécurité - Partie 10: Scies de chantier
(ISO 19085-10:2018, Version corrigée 2019-12)

Holzbearbeitungsmaschinen - Sicherheit - Teil 10:
Baustellenkreissägemaschinen (ISO 19085-10:2018,
korrigierte Fassung 2019-12)

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN ISO 19085-10:2019) has been prepared by Technical Committee ISO/TC 39 "Machine tools" in collaboration with Technical Committee CEN/TC 142 "Woodworking machines - Safety" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2019, and conflicting national standards shall be withdrawn at the latest by December 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1870-19:2013.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directive(s) see informative Annex ZA, which is an integral part of this document.

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Endorsement notice

The text of ISO 19085-10:2018, Corrected version 2019-12 has been approved by CEN as EN ISO 19085-10:2019 without any modification.

Annex ZA (informative)

Relationship between this European Standard and the essential requirements of EU Directive 2006/42/EC/ aimed to be covered

This European Standard has been prepared under a Commission's standardization request "M/396" to provide one voluntary means of conforming to essential requirements of the new approach Machinery Directive 2006/42.

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding essential requirements of that Directive, and associated EFTA regulations.

Table ZA.1 — Correspondence between this European Standard and Directive 2006/42/EC

Essential Requirements (ERs) of Directive 2006/42/EC	Clause(s)/subclause(s) of this EN	Remarks/Notes
1.1.2 Principles of safety integration		
a) fitted for its function	Clause 5, 6, 7, 8	
b) eliminate or reduce the risks, give measures, inform	Clause 5, 6, 7, 8	
c) intended use and reasonably foreseeable misuse	Clause 5, 6, 7, 8	
d) constraints in use	7.5, 8.3	
e) equipment	6.1	
1.1.3 Materials and products	6.2	
1.1.4 Lighting	8.3	
1.1.5 Design of machinery to facilitate its handling	8.3	
1.1.6 Ergonomics	7.5	
1.1.7 Operating position	5.2	
1.2.1 Safety and reliability of control systems	5.1, 5.8, 5.12, 7.11	
1.2.2 Control devices	5.2, 5.3, 5.4	
1.2.3 Starting	5.3	
1.2.4 Stopping	5.4, 5.5, 6.4	
1.2.4.1 Normal stop	5.4.2	
1.2.6 Failure of the power supply	5.8	
1.2.8 Software	5.1	
1.3.1 Risk of loss of stability	6.1, 8.3	
1.3.2 Risk of break-up during operation	6.2, 8.3	
1.3.3 Risks due to falling or ejected objects	6.2, 6.3, 6.5, 6.9, 8.3	

1.3.4 Risk due to surfaces, edges or angles		
1.3.7 Risks related to moving parts	6.5, 6.6, 8.3	
1.3.8 Choice of protection against risks related to moving parts	6.6, 8.3	
1.3.8.1 Moving transmission parts	6.6.3	
1.3.8.2 Moving parts involved in the process	6.6.2	
1.4.1 General requirements	6.9	
1.4.2.1 Fixed guards	6.5.1	
1.4.2.3 Adjustable guards restricting access	6.6.2	
1.5.1 Electricity supply	7.13	
1.5.2 Static electricity	7.11	
1.5.4 Errors of fitting	7.12	
1.5.6 Fire	7.1	
1.5.8 Noise	7.2	
1.5.11 External radiation	7.9	
1.5.12 Laser equipment	7.10	
1.5.13 Emission of hazardous materials and substances	7.3	
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1.6.2 Access to operating position and servicing points	7.14, 8.3	
1.6.3 Isolation of energy sources	7.13, 8.3	
1.6.4 Operator intervention	7.14, 8.3	
1.6.5 Cleaning of internal parts	7.14, 8.3	
1.7.1 Information and warnings on the machinery	7.10, 8.1, 8.2	
1.7.2 Warning devices	7.10, 8.1	
1.7.3 Marking of machinery	8.2	
1.7.4 Instructions	7.10, 8.3	
2.3 Machinery for working wood and analogous materials		
a) guiding	6.10, 6.11	
b) ejection	6.2, 6.3, 6.5, 6.6, 6.9, 8.3	
c) brake	5.5, 6.4	
d) accidental tool contact	6.6.2	

WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this document should consult frequently the latest list published in the Official Journal of the European Union.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 4, *Woodworking machines*.

This document is intended to be used in conjunction with ISO 19085-1:2017, which gives requirements common to different machine types.

A list of all parts in the ISO 19085 series can be found on the ISO website.

This corrected version of ISO 19085-10:2018 incorporates the following corrections:

- the sentence about list item o) has been moved from [8.2.1](#) to [8.3.1](#);
- additional information has been added in [8.3.2 g](#));
- minor editorial corrections have been made.

This corrected version of ISO 19085-10:2018 corrects [8.3.1](#).