

Non-destructive testing - Characterization and
verification of ultrasonic phased array equipment - Part
2: Probes (ISO 18563-2:2017)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 18563-2:2017 sisaldab Euroopa standardi EN ISO 18563-2:2017 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 18563-2:2017 consists of the English text of the European standard EN ISO 18563-2:2017.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 30.08.2017.	Date of Availability of the European standard is 30.08.2017.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 19.100

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:

Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD

EN ISO 18563-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

August 2017

ICS 19.100

Supersedes EN 16392-2:2014

English Version

Non-destructive testing - Characterization and verification
of ultrasonic phased array equipment - Part 2: Probes (ISO
18563-2:2017)

Essais non destructifs - Caractérisation et vérification
de l'appareillage de contrôle par ultrasons en
multiéléments - Partie 2: Traducteurs (ISO 18563-
2:2017)

Zerstörungsfreie Prüfung - Charakterisierung und
Verifizierung der Ultraschall-Prüfausrüstung mit
Phased-Arrays - Teil 2: Prüfköpfe (ISO 18563-2:2017)

This European Standard was approved by CEN on 3 May 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

This document (EN ISO 18563-2:2017) has been prepared by Technical Committee ISO/TC 135 “Non-destructive testing” in collaboration with Technical Committee CEN/TC 138 “Non-destructive testing” the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2018, and conflicting national standards shall be withdrawn at the latest by February 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 16392-2:2014.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 18563-2:2017 has been approved by CEN as EN ISO 18563-2:2017 without any modification.

Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols	2
5 General compliance	2
6 Technical information for phased array probes	2
7 Test equipment	4
7.1 Electronic equipment.....	4
7.2 Test blocks and other equipment.....	4
7.2.1 General.....	4
7.2.2 Contact technique.....	4
7.2.3 Immersion technique.....	4
8 Performance tests for phased array probes	4
8.1 General.....	4
8.2 Physical aspects.....	5
8.2.1 Method.....	5
8.2.2 Acceptance criterion.....	5
8.3 Relative pulse-echo sensitivity variation.....	5
8.3.1 General.....	5
8.3.2 Method.....	5
8.3.3 Acceptance criteria.....	5
8.4 Frequency, bandwidth and pulse duration.....	6
8.4.1 General.....	6
8.4.2 Method.....	6
8.4.3 Acceptance criteria.....	6
8.5 Probe sensitivity.....	7
8.5.1 General.....	7
8.5.2 Method.....	7
8.5.3 Acceptance criteria.....	7
8.6 Inter-element cross-talk (optional).....	7
8.6.1 General.....	7
8.6.2 Method.....	7
8.6.3 Acceptance criterion.....	8
8.7 Number of elements “out of specification”.....	8
8.7.1 General.....	8
8.7.2 Method.....	8
8.7.3 Acceptance criteria.....	8
Bibliography	9

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html

This document was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 138, *Non-destructive testing*, in collaboration with ISO Technical Committee TC 135, *Non-destructive testing*, Subcommittee SC 3, *Ultrasonic testing*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

A list of all parts in the ISO 18563 series can be found on the ISO website.

Non-destructive testing — Characterization and verification of ultrasonic phased array equipment —

Part 2: Probes

1 Scope

This document specifies the characterization tests performed at the end of the fabrication of a phased array probe. It defines both methodology and acceptance criteria.

This document is applicable to the following phased array probes used for ultrasonic non-destructive testing in contact technique (with or without a wedge) or in immersion technique, with centre frequencies in the range 0,5 MHz to 10 MHz:

- a) non-matrix array probes:
 - linear;
 - encircling;
 - partial annular sectorial (type “daisy”);
- b) 2D-matrix array probes.

This document does not give methods and acceptance criteria to characterize the performance of an ultrasonic phased array instrument or the performance of a combined system. These are given in ISO 18563-1 and in ISO 18563-3.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2400, *Non-destructive testing — Ultrasonic testing — Specification for calibration block No. 1*

ISO 5577, *Non-destructive testing — Ultrasonic testing — Vocabulary*

EN 16018, *Non-destructive testing — Terminology — Terms used in ultrasonic testing with phased arrays*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 5577 and EN 16018 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <http://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>