

**Aerospace series - Steel FE-PM1802 (X5CrNiCu15-5) -
Consumable electrode remelted - Solution treated and
precipitation treated - Forgings - a or D ≤ 200 mm - Rm ≥
1 310 Mpa**

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EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 3469:2009 sisaldab Euroopa standardi EN 3469:2009 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 30.10.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 16.09.2009.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 3469:2009 consists of the English text of the European standard EN 3469:2009.

This standard is ratified with the order of Estonian Centre for Standardisation dated 30.10.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

Date of Availability of the European standard text 16.09.2009.

The standard is available from Estonian standardisation organisation.

ICS 49.025.10

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ICS 49.025.10

English Version

Aerospace series - Steel FE-PM1802 (X5CrNiCu15-5) -
Consumable electrode remelted - Solution treated and
precipitation treated - Forgings - a or D \leq 200 mm - Rm \geq 1 310
MPa

Série aérospatiale - Acier FE-PM1802 (X5CrNiCu15-5) -
Refondu à l'électrode consommable - Mis en solution et
vieilli - Pièces forgées et pièces matriçées - a ou D \leq 200
mm - Rm \geq 1 310 MPa

Luft- und Raumfahrt - Stahl FE-PM1802 (X5CrNiCu15-5) -
Mit selbstverzehrender Elektrode umgeschmolzen -
Lösungsgeglüht und ausgelagert - Schmiedestücke - a
oder D \leq 200 mm - Rm \geq 1 310 MPa

This European Standard was approved by CEN on 8 August 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 3469:2009) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2010, and conflicting national standards shall be withdrawn at the latest by March 2010.

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Introduction

This standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This standard has been prepared in accordance with EN 4500-5.

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1 Scope

This standard specifies the requirements relating to:

Steel FE-PM1802 (X5CrNiCu15-5)
Consumable electrode remelted
Solution treated and precipitation treated
Forgings
 a or $D \leq 200$ mm
 $R_m \geq 1\,310$ MPa

for aerospace applications.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2043, *Aerospace series — Metallic materials — General requirements for semi-finished product qualification (excluding forgings and castings)*.¹⁾

EN 4258, *Aerospace series — Metallic materials — General organization of standardization — Links between types of EN standards and their use*.

EN 4500-5, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 5: Specific rules for steels*.¹⁾

EN 4700-006, *Aerospace series — Steel and heat resisting alloy — Wrought products — Technical specification — Part 006: Pre-production and production forgings*.¹⁾

1) Published as ASD Prestandard at the date of publication of this standard.