Explosive atmospheres - Part 19: Equipment repair, overhaul and reclamation

EESTI STANDARDIKESKUS
ESTONIAN CENTRE FOR STANDARDISATION

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN IEC 60079-19:2019 sisaldab Euroopa standardi EN IEC 60079-19:2019 ingliskeelset teksti.	This Estonian standard EVS-EN IEC 60079-19:2019 consists of the English text of the European standard EN IEC 60079-19:2019.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 06.12.2019.	Date of Availability of the European standard is 06.12.2019.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 29.260.20

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN IEC 60079-19

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Supersedes EN 60079-19:2011 and all of its amendments and corrigenda (if any)

English Version

Explosive atmospheres - Part 19: Equipment repair, overhaul and reclamation (IEC 60079-19:2019)

Atmosphères explosives - Partie 19: Réparation, révision et remise en état de l'appareil (IEC 60079-19:2019)

Explosionsgefährdete Bereiche - Teil 19: Gerätereparatur, Überholung und Regenerierung (IEC 60079-19:2019)

This European Standard was approved by CENELEC on 2019-11-22. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Ref. No. EN IEC 60079-19:2019 E

European foreword

The text of document 31J/295/FDIS, future edition 4 of IEC 60079-19, prepared by SC 31J "Classification of hazardous areas and installation requirements" of IEC/TC 31 "Equipment for explosive atmospheres" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60079-19:2019.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2020-08-22
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2022-11-22

This document supersedes EN 60079-19:2011 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60079-19:2019 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60034 (series)	NOTE	Harmonized as EN 60034 (series)
IEC 60079-17	NOTE	Harmonized as EN 60079-17
IEC 60079-18	NOTE	Harmonized as EN 60079-18
IEC 60079-33	NOTE	Harmonized as CLC/TR 60079-33
IEC 60364 (series)	NOTE	Harmonized as HD 60364 (series)
ISO 4063	NOTE	Harmonized as EN ISO 4063
ISO 9000	NOTE	Harmonized as EN ISO 9000
ISO 9001	NOTE	Harmonized as EN ISO 9001
ISO/IEC 17000	NOTE	Harmonized as EN ISO/IEC 17000
ISO/IEC 17024	NOTE	Harmonized as EN ISO/IEC 17024
ISO/IEC 80079-34	NOTE	Harmonized as EN ISO/IEC 80079-34

Annex ZA
(normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

Publication	Year	Title	EN/HD	Year
IEC 60034-23	-	Rotating electrical machines - Part 23: Repair, overhaul and reclamation	EN IEC 60034-23	-
IEC 60079-0	2017	Explosive atmospheres - Part 0: Equipment - General requirements	EN IEC 60079-0	2018
IEC 60079-1	-	Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d"	EN 60079-1	-
IEC 60079-2	-	Explosive atmospheres - Part 2: Equipment protection by pressurized enclosure "p"	EN 60079-2	-
IEC 60079-6	-	Explosive atmospheres - Part 6: Equipment protection by liquid immersion "o"	EN 60079-6	-
IEC 60079-7	-	Explosive atmospheres - Part 7: Equipment protection by increased safety "e"	EN 60079-7	-
IEC 60079-11	2011	Explosive atmospheres - Part 11: Equipment protection by intrinsic safety "i"	EN 60079-11	2012
IEC 60079-14	-	Explosive atmospheres - Part 14: Electrical installations design, selection and erection	EN 60079-14	-
IEC 60079-15	-	Explosive atmospheres – Part 15: Equipment protection by type of protection "n"	EN IEC 60079-15	-
IEC 60079-26	-	Explosive atmospheres - Part 26: Equipment with Equipment Protection Level (EPL) Ga	EN 60079-26	-
IEC/IEEE 60079-30-1	-	Explosive atmospheres - Part 30-1: Electrical resistance trace heating - General and testing requirements	EN 60079-30-1	-

Publication	Year	Title	EN/HD	Year
IEC/IEEE 60079-30--2		Explosive atmospheres - Part 30-2: Electrical resistance trace heating - Application guide for design, installation and maintenance	EN 60079-30-2	-
IEC 60079-31	-	Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"	EN 60079-31	-
IEC 60085	-	Electrical insulation - Thermal evaluation and designation	EN 60085	-
IEC 60529	-	Degrees of protection provided by enclosures (IP Code)	-	-
IEC 61241-0	-	Electrical apparatus for use in the presence of combustible dust -- Part 0: General requirements	-	-
IEC 61241-1	-	Electrical apparatus for use in the presence of combustible dust -- Part 1: Protection by enclosures "tD"	-	-
IEC 61241-1-1	-	Electrical apparatus for use in the presence of combustible dust -- Part 1-1: Electrical apparatus protected by enclosures and surface temperature limitation - Specification for apparatus	-	-
IEC 61241-4	-	Electrical apparatus for use in the presence of combustible dust -- Part 4: Type of protection 'pD'	-	-
ISO 4526	-	Metallic coatings_- Electroplated coatings of nickel for engineering purposes	EN ISO 4526	-
ISO 6158	-	Metallic coatings – Electrodeposited coatings of chromium for engineering purposes	EN ISO 6158	-

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

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EXPLOSIVE ATMOSPHERES –

Part 19: Equipment repair, overhaul and reclamation

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60079-19 has been prepared by subcommittee 31J: Classification of hazardous areas and installation requirements, of IEC technical committee 31: Equipment for explosive atmospheres.

This fourth edition cancels and replaces the third edition published in 2010 together with Amendment 1:2015. This edition constitutes a technical revision.

The significance of the changes between IEC 60079-19, Edition 3 (2010), including Amendment 1 (2015), and IEC 60079-19, Edition 4 (2019) are as listed below:

		Type		
Explanation of the significance of the changes	**Clause**	**Minor and editorial changes**	**Extension**	**Major technical changes**
Relationship between IEC 60034-23 and IEC 60079-19	Introduction	X		
Document applicable to Type(s) of Protection “o” and “q”	1		X	
Standard for electrical resistance trace heating added	2		X	
Terms “repair facility” and “service facility” are considered equivalent. Changed “repair facility” to “service facility”	3 to 15	X		
Terms and definitions aligned alphabetically	3	X		
Clarification of definition “certificate”	3.2	X		
Addition of definition “Component Certificate”	3.2.1		X	
Addition of definition “Ex Equipment Certificate”	3.2.2		X	
Addition of definition “schedule drawing”	3.2.3		X	
Change in terms used from “certificate documents” to “schedule drawing”	4 Annex E	X		
Change in terms used from “certificate documents” to “Ex Equipment Certificates” and “schedule drawings”	4.2.1	X		
Change in terms used from “motor”, “rotating machine”, “rotating electrical machine” to “electric machine”	All	X		
Addition of specific operating requirements	4.3.2.1		X	
Clarification of requirements for repair of components	4.3.2.3		X	
Addition of a requirement to review “X” conditions	4.3.2.4.2		X	
Change in terms from “bolt” to “fastener"	4.3.2.5.2	X		
Addition of bullet point for marking of repairs to certification documentation	4.3.2.6 a)		X	
Addition of bullet point for fitness for purpose assessment to IEC 60079-17	4.3.2.6 e)		X	
Additional actions to be taken in case of uncertainty of a reclamation	4.3.3.1		X	
Change of “subject to repair” to “repairable"	4.3.3.2	X		
Elimination of duplication of requirements	4.3.3.3.1	X		
Addition of bullet point including other welding techniques to ISO 4063	4.3.3.4.5		X	
Addition of requirement for threaded hole verification using GO, NO-GO gauges and threaded hole reclamation test	4.3.3.4.7		X	
The role of a service facility clarified to exclude the role of a manufacturer when making alterations	4.3.4.1		X	
Addition of requirement that the Ex report following equipment modification shall not have an attestation of compliance	4.3.4.2		X	
Clarification of repairer’s duty to confirm service condition following any reclamation	4.3.6.2	X		
Restructuring of requirements relating to testing of electric machines as subclauses of 4.3.6 from Type of Protection clauses 5, 7, 8, 9, 10 and 11 in previous editions.	4.3.6.3.1 and 4.3.6.3.2	X		
Addition of a requirement for greases with non-evaporating solvents for joint corrosion protection materials	5.2.1.1		X	
Revised a recommendation to a requirement “should” to “shall”	5.2.4		X	
Revised a recommendation to a requirement. ”is necessary” to “shall be taken”	5.2.7.2		X	
Text amended to make requirement clearer	5.2.8.1	X		

		Type		
Explanation of the significance of the changes	**Clause**	**Minor and editorial changes**	**Extension**	**Major technical changes**
Addition of requirement for threaded hole verification using GO, NO-GO gauge and threaded hole reclamation tests	5.3.2.3		X	
Addition of requirements for Type of Protection “i” requiring repair to manufacturer’s documentation and certificate requirements only Repair of multilayer boards or any board with surface mounted devices are excluded	6.1			C1
Addition of “thermal property” requirement for terminations	6.2.3		X	
Change in text of requirements for soldered connections	6.2.4	X		
Revised a recommendation to a requirement for fuses, “inappropriate” to “not permitted”	6.2.5		X	
Addition of requirement for printed circuit board repair	6.2.8		X	
Change in text of requirement for electrical components replacing “certification” by “assessment by a suitable competent person”	6.2.10	X		
Elimination of duplication of text	6.2.11	X		
Change in text for internal wiring replacing “certification” by “assessment by a suitable competent person”	6.2.12	X		
Addition of Type(s) of Protection marks with Explosion Protection Levels	7		X	
Addition of new subclause detailing requirements for verification of pressurization system	7.5		X	
Addition of “Level of Protection” to clarify “eb”	8	X		
Change in requirements for copy winding as introduced in IEC 60079-19:2010/AMD 1:2015	8.2.6.1.2		X	
Elimination of duplication of note and text and correction of bullet point letters	8.2.6.1.2			
Change in text to clarify the requirements for windings with voltage > 1 000 V	8.2.6.1.3	X		
Change in text to clarify the requirements relating to “light transmitting parts”	8.2.7	X		
Addition of Type of Protection “e” with Level of Protection “ec”	9	X	X	
Change in text to clarify the requirements for windings with voltage > 1 000 V	9.2.6.1.4	X		
Text moved from body of text in 9.2.6.1.3 to a new subclause to clarify that copy winding requirements apply to all voltages	9.2.6.1.5		X	
Addition of requirement from IEC 60079-19:2010/AMD 1:2015 that core losses after stripping shall not exceed 110 % of core losses before stripping	9.2.6.1.5 j) – s)		X	
Elimination of duplication of requirement in 4.3.6.2.1	9.2.6.1.5 t)	X		
Addition of Type of Protection standard numbers	11.1	X		
Addition of new Level of Protection marks “pxb”, “pyb” and “pzc”	7.1	X		
Addition of new clause with requirements for Type of Protection “o”	12		X	
Addition of new clause with requirements for Type of Protection “q”	13		X	
Addition of new clause with requirements for Type of Protection “s”	14		X	

		Type		
Explanation of the significance of the changes	**Clause**	**Minor and editorial changes**	**Extension**	**Major technical changes**
Addition of new clause with requirements for electric resistance trace heating”	15		X	
Addition of new Figure 1 description to clarify the intent of R in a square	A.2.1	X		
Addition of new Figure 2 description to clarify the intent of R in an inverted triangle	A.2.2	X		

NOTE 1 The technical changes referred to include the significance of technical changes in the revised IEC standard, but they do not form an exhaustive list of all modifications from the previous version. More guidance can be found by referring to the Redline version of the standard.

Explanations:

A) Definitions

Minor and editorial changes

– clarification
– decrease of technical requirements
– minor technical change
– editorial corrections

These are changes which modify requirements in an editorial or a minor technical way. They include changes of the wording to clarify technical requirements without any technical change, or a reduction in level of existing requirement.

Extension

– addition of technical options

These are changes which add new or modify existing technical requirements, in a way that new options are given, but without increasing requirements from the previous standard.

Major technical changes

– addition of technical requirements
– increase of technical requirements

These are changes to technical requirements (addition, increase of the level or removal) made in a way that an overhaul or repair of product to the preceding edition will not always be able to fulfil the requirements given in the later edition. For these changes additional information is provided in clause B) below.

NOTE These changes represent current technological knowledge. However, these changes do not normally have an influence on equipment already placed on the market.

B) Information about the background of ‘major technical changes’

C1 Due to the detailed nature of Type of Protection “i”, repair to other than manufacturers schedule drawings risks violation of the Type of Protection. Some components such as multi-layer boards are not suitable for repair.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
31J/295/FDIS	31J/297/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60079 series, published under the general title *Explosive atmospheres*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

When equipment is installed in areas where dangerous concentrations and quantities of flammable gases, vapours or dusts may be present in the atmosphere, protective measures are applied to reduce the likelihood of explosion due to ignition by arcs, sparks or hot surfaces produced either in normal operation or under specified fault conditions.

This part of IEC 60079 is supplementary to other relevant IEC standards, for example the IEC 60034 series, in particular IEC 60034-23, and also refers to the IEC 60079 series and its appropriate parts for the design requirements of suitable electrical equipment.

The nature of the explosion protection offered by each Type of Protection varies according to its unique features.

This document gives guidance on the practical means of maintaining the explosion protection of repaired equipment. This document also defines procedures for repair, overhaul or reclamation and verification of continued compliance of the equipment with the provisions of the Ex Equipment Certificate or with the provisions of the appropriate explosion protection standard where an Ex Equipment Certificate is not available.

It is intended that the users utilize the most appropriate service facilities for any particular item of equipment, whether they be the facilities of the manufacturer or a suitably competent and equipped repairer.

This document recognizes the necessity of a required level of competence for the repair, overhaul and reclamation of the equipment. Some manufacturers may recommend that the equipment be repaired only by them.

Much of the content of this document is concerned with the repair and overhaul of electric machines. This is because they are items of repairable Ex equipment in which, irrespective of the Type of Protection involved, sufficient commonality of construction exists as to make possible more detailed instructions for their repair, overhaul, reclamation or modification.