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Aerospace series - Blast media - Brown corundum,
without iron

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN 4638:2010 sisaldab Euroopa standardi EN 4638:2010 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 21.04.2010.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN 4638:2010 consists of the English text of the European standard EN 4638:2010.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 21.04.2010.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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ICS 49.040

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English Version

Aerospace series - Blast media - Brown corundum, without ironSérie aérospatiale - Produit de projetage - Corindon brun
sans ferLuft- und Raumfahrt - Strahlmittel - Normalkorund, braun,
eisenfrei

This European Standard was approved by CEN on 6 February 2010.

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Foreword

This document (EN 4638:2010) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2010, and conflicting national standards shall be withdrawn at the latest by October 2010.

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1 Scope

This standard specifies the characteristics of brown corundum without iron used as blast media for aerospace applications.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 565, *Test sieves — Metal wire cloth, perforated metal plate and electroformed sheet — Nominal sizes of openings*

ISO 8486-1, *Bonded abrasives — Determination and designation of grain size distribution — Part 1: Macrogrits F4 to F220*

3 Characteristics

The characteristics for each product are specified in the following annexes.