

**Elektrilised kaablid ja optilised kiudkaablid.  
Mittemetallmaterjalide katsetusviisid. Osa 511:  
Mehaanilised katsetused. Polüeteenkompaundide  
sulavoolamisindeksi mõõtmine**

**Electric and optical fibre cables - Test methods for non-  
metallic materials - Part 511: Mechanical tests -  
Measurement of the melt flow index of polyethylene  
compounds**

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 60811-511:2012 sisaldab Euroopa standardi EN 60811-511:2012 ingliskeelset teksti.	This Estonian standard EVS-EN 60811-511:2012 consists of the English text of the European standard EN 60811-511:2012.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 15.06.2012.	Date of Availability of the European standard is 15.06.2012.
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English version

**Electric and optical fibre cables -  
Test methods for non-metallic materials -  
Part 511: Mechanical tests -  
Measurement of the melt flow index of polyethylene compounds  
(IEC 60811-511:2012)**

Câbles électriques et à fibres optiques -  
Méthodes d'essai pour les matériaux  
non-métalliques -  
Partie 511: Essais mécaniques -  
Mesure de l'indice de fluidité à chaud  
des mélanges polyéthylène  
(CEI 60811-511:2012)

Kabel, isolierte Leitungen  
und Glasfaserkabel -  
Prüfverfahren für nichtmetallene  
Werkstoffe -  
Teil 511: Mechanische Prüfungen -  
Messung des Schmelzindex  
von Polyethylenmischungen  
(IEC 60811-511:2012)

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**Management Centre: Avenue Marnix 17, B - 1000 Brussels**

## Foreword

The text of document 20/1307/FDIS, future edition 1 of IEC 60811-511, prepared by IEC/TC 20 "Electric cables" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60811-511:2012.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2013-01-17
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2015-04-17

This document supersedes Clause 10 of EN 60811-4-1:2004 (partially). Full details of the replacements are shown in Annex A of EN 60811-100:2012.

There are no specific technical changes with respect to EN 60811-4-1:2004, but see the Foreword to EN 60811-100:2012.

This standard is to be read in conjunction with EN 60811-100.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This standard covers the Principle Elements of the Safety Objectives for Electrical Equipment Designed for Use within Certain Voltage Limits (LVD - 2006/95/EC).

## Endorsement notice

The text of the International Standard IEC 60811-511:2012 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60811-4-1:2004	NOTE	Harmonized as EN 60811-4-1:2004 (not modified).
ISO 1133 series	NOTE	Harmonized as EN ISO 1133 series.

**Annex ZA**  
(normative)

**Normative references to international publications  
with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60811-100	2012	Electric and optical fibre cables - Test methods for non-metallic materials - Part 100: General	EN 60811-100	2012
IEC 60811-606	-	Electric and optical fibre cables - Test methods for non-metallic materials - Part 606: Physical tests - Methods for determining the density	EN 60811-606	-

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## INTRODUCTION

The IEC 60811 series specifies the test methods to be used for testing non-metallic materials of all types of cables. These test methods are intended to be referenced in standards for cable construction and for cable materials.

NOTE 1 Non-metallic materials are typically used for insulating, sheathing, bedding, filling or taping within cables.

NOTE 2 These test methods are accepted as basic and fundamental and have been developed and used over many years principally for the materials in all energy cables. They have also been widely accepted and used for other cables, in particular optical fibre cables, communication and control cables and cables for ships and offshore applications.

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# ELECTRIC AND OPTICAL FIBRE CABLES – TEST METHODS FOR NON-METALLIC MATERIALS –

## Part 511: Mechanical tests – Measurement of the melt flow index of polyethylene compounds

### 1 Scope

This Part 511 of IEC 60811 describes the procedure for the measurement of the melt flow index for polyethylene compounds.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60811-100:2012, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 100: General*

IEC 60811-606, *Electric and optical fibre cables – Test methods for non-metallic materials-Part 606: Physical tests – Methods for determining the density*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60811-100 apply.

Additionally, for the purposes of this standard, a distinction is made between low-density, medium-density and high-density PE as shown in Table 1.

**Table 1 – Definition of types of polyethylene**

Type of polyethylene	Density at 23 °C <sup>a</sup> g/cm <sup>3</sup>
Low-density polyethylene	≤ 0,925
Medium-density polyethylene	> 0,925 ≤ 0,940
High-density polyethylene	> 0,940
<sup>a</sup> These densities refer to unfilled resins as determined by the method specified in IEC 60811-606.	

### 4 Test method

#### 4.1 General

This part of IEC 60811 shall be used in conjunction with Part 100: General

All the tests shall be carried out not less than 16 h after the extrusion of the insulating or sheathing compounds.