

**Vineer. Liigitus pinna välisilme järgi. Osa 3:  
Okaspuut**

Plywood - Classification by surface appearance - Part  
3: Softwood

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 635-3:1999 sisaldab Euroopa standardi EN 635-3:1995 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 26.10.1999 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 31.05.1995.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 635-3:1999 consists of the English text of the European standard EN 635-3:1995.

This standard is ratified with the order of Estonian Centre for Standardisation dated 26.10.1999 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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ICS 79.060.10

**Võtmesõnad:** appearance, classifications, coniferous timber, defects, plywood, wooden board

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Descriptors: Wood-based panel products, plywood, appearance, classification.

**English version**

**Plywood**

**Classification by surface appearance  
Part 3: Softwood**

Contreplaqué; classification selon l'aspect  
des faces. Partie 3: Bois résineux

Sperrholz; Klassifizierung nach dem Aus-  
sehen der Oberfläche. Teil 3: Nadelholz

This European Standard was approved by CEN on 1995-04-14.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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**CEN**

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Comité Européen de Normalisation  
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### Foreword

This European Standard has been prepared by Technical Committee CEN/TC 112 'Wood-based panels', the Secretariat of which is held by DIN.

This standard is one of a series of standards for the classification of plywood by surface appearance. The other Parts of this series are listed in clause 2 and Annex A.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, by November 1995 and conflicting national standards withdrawn, by November 1996 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard:

Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

### 1 Scope

This European Standard specifies a classification of plywood by appearance according to its natural characteristics and manufacturing defects. This classification may be used to assess the suitability of plywood for finishing.

This Part of EN 635 applies to plywood, the surface veneer of which is made from softwood species. It does not apply to overlaid panels.

### 2 Normative references

This European Standard incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references, the latest edition of the publication referred to applies.

EN 635-1 Plywood; classification by surface appearance. Part 1: General

### 3 Classification by surface appearance

#### 3.1 Appearance classes

Assessment of characteristics and defects for determination of the appearance class shall be carried out in accordance with EN 635-1. Surface classification shall be based on the permissible characteristics and defects within each appearance class as specified in 3.2.

NOTE: Guidelines for selecting plywood according to its suitability for finishing are given in ENV 635-4.

#### 3.2 Permissible characteristics and defects

Each surface shall be assigned to one of the appearance classes (E, I, II, III, IV) as defined in tables 1 and 2.