
**Plastics — Determination of average
molecular weight and molecular
weight distribution of polymers using
size-exclusion chromatography —**

**Part 2:
Universal calibration method**

*Plastiques — Détermination de la masse moléculaire moyenne
et de la distribution des masses moléculaires de polymères par
chromatographie d'exclusion stérique —*

Partie 2: Méthode d'étalonnage universelle



This document is a preview generated by EMS



COPYRIGHT PROTECTED DOCUMENT

© ISO 2019

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

	Page
Foreword.....	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Principle of universal calibration method	1
5 Reagents	2
6 Apparatus	2
7 Procedure	2
8 Data acquisition and processing	3
9 Expression of results	3
9.1 Preparation of universal calibration curve.....	3
9.2 Calculation of average molecular weight.....	3
9.3 Differential molecular weight distribution curve.....	4
9.4 Cumulative molecular weight distribution curve.....	4
10 Precision	4
11 Test report	4
11.1 General.....	4
11.2 Apparatus and measurement parameters.....	4
11.3 Calibration of the system.....	5
11.3.1 Information on the molecular weight standards.....	5
11.3.2 Calibration curve.....	5
11.4 Results.....	5
Annex A (informative) Supplementary information	6
Annex B (informative) K and a in the Mark-Houwink-Sakurada equation	9
Bibliography	10

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 5, *Physical-chemical properties*.

This third edition cancels and replaces the second edition (ISO 16014-2:2012), which has been technically revised. The main changes compared to the previous edition are as follows:

- publication dates of references have been removed;
- molecular mass has been change to molecular weight according to IUPAC rule.

A list of all parts in the ISO 16014 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Plastics — Determination of average molecular weight and molecular weight distribution of polymers using size-exclusion chromatography —

Part 2: Universal calibration method

1 Scope

This document specifies a method for determining the average molecular weight and the molecular weight distribution of polymers using size-exclusion chromatography (SEC). The average molecular weight and the molecular weight distribution are calculated using a universal calibration curve instead of the conventional calibration curve.

NOTE This test method is classified as a relative method as described in ISO 16014-1, but the average molecular weights and molecular weight distributions calculated by the method are equal to, or nearly equal to, the absolute values. For details, see the [Annex A](#).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies

ISO 472, *Plastics — Vocabulary*

ISO 16014-1, *Plastics — Determination of average molecular weight and molecular weight distribution of polymers using size-exclusion chromatography — Part 1: General principles*

ISO 16014-3, *Plastics — Determination of average molecular weight and molecular weight distribution of polymers using size-exclusion chromatography — Part 3: Low-temperature method*

ISO 16014-4, *Plastics — Determination of average molecular weight and molecular weight distribution of polymers using size-exclusion chromatography — Part 4: High-temperature method*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 472 and in ISO 16014-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

4 Principle of universal calibration method

In ISO 16014-2, the experimental SEC procedures are the same as in ISO 16014-1, ISO 16014-3 and ISO 16014-4, but the molecular weight M_i at each elution time is calculated based on the universal calibration method. According to the theory, this method provides values for the average molecular weight and the molecular weight distribution that are equal to, or nearly equal to, the absolute values.