

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Flexible insulating sleeving –
Part 3: Specifications for individual types of sleeving –
Sheet 247: Heat-shrinkable, polyolefin sleeving, dual wall, not flame retarded,
thick and medium wall**

**Gaines isolantes souples –
Partie 3: Spécifications pour types particuliers de gaines –
Feuille 247: Gaines thermorétractables en polyoléfine, à double paroi, non
ignifugées à paroi épaisse et moyenne**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

FLEXIBLE INSULATING SLEEVING –

**Part 3: Specifications for individual types of sleeving –
Sheet 247: Heat-shrinkable, polyolefin sleeving, dual wall,
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FOREWORD

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International Standard IEC 60684-3-247 has been prepared by IEC technical committee 15: Solid electrical insulating materials.

This second edition cancels and replaces the first edition published in 2011 and Amendment 1:2016. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous editions:

- a) removal of the colour fastness to light test, as this is covered by the test for carbon black content;
- b) change of low temperature flexibility test to -20 °C to align with sheet 214;
- c) change of final conditioning temperature of peel strength samples to 200 °C to align with the temperature in Clause 5;

- d) removal of the fungus resistance test as there is no evidence that fungus growth is an issue either by testing or in use.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
15/890/FDIS	15/900/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 60684 series, under the general title *Flexible insulating sleeving*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This document is one of a series of standards which deals with flexible insulating sleeving for electrical purposes.

The series consists of three parts:

Part 1: Definitions and general requirements (IEC 60684-1)

Part 2: Methods of test (IEC 60684-2)

Part 3: Specifications for individual types of sleeving (IEC 60684-3)

This document comprises one of the sheets of Part 3 as follows:

Sheet 247: Heat-shrinkable, polyolefin sleeving, dual wall, not flame retarded, thick and medium wall

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FLEXIBLE INSULATING SLEEVING –

Part 3: Specifications for individual types of sleeving – Sheet 247: Heat-shrinkable, polyolefin sleeving, dual wall, not flame retarded, thick and medium wall

1 Scope

This part of IEC 60684 gives the requirements for two types of heat-shrinkable, polyolefin sleeving, dual wall, not flame retarded with a nominal shrink ratio of 3:1.

This sleeving has been found suitable for use at temperatures of up to 100 °C.

- Type A: Medium wall, internal diameter up to 200,0 mm typically.
- Type B: Thick wall, internal diameter up to 200,0 mm typically.

These sleeveings are normally supplied in colour black.

Since these types of sleeving cover a significantly large range of sizes and wall thicknesses, Annex A (Tables A.1 and A.2) provides a guide to the range of sizes available. The actual size will be agreed between the user and supplier.

Materials which conform to this specification meet established levels of performance. However, the selection of a material by a user for a specific application will be based on the actual requirements necessary for adequate performance in that application and not based on this specification alone.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60296:2012, *Fluids for electrotechnical applications – Unused mineral insulating oils for transformers and switchgear*

IEC 60684-1:2003, *Flexible insulating sleeving – Part 1: Definitions and general requirements*

IEC 60684-2:2011, *Flexible insulating sleeving – Part 2: Methods of test*

IEC 60757:1983, *Code for designation of colours*

ISO 868:2003, *Plastics and ebonite – Determination of indentation hardness by means of a durometer (Shore hardness)*

ISO 11357-3:2018, *Plastics – Differential scanning calorimetry (DSC) – Part 3: Determination of temperature and enthalpy of melting and crystallization*

ISO 11358-1:2014, *Plastics – Thermogravimetry (TG) of polymers – Part 1: General principles*