
**Automation systems and
integration — Interoperability of
capability units for manufacturing
application solutions —**

**Part 4:
Capability unit assessment for
the manufacturing application
requirements**

*Systèmes d'automatisation et intégration — Interopérabilité des
unités de capacité pour les solutions d'applications industrielles —*

*Partie 4: Évaluation des unités de capacité pour les exigences relatives
aux applications manufacturières*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 184, *Automation systems and integration*, Subcommittee SC 5, *Interoperability, integration, and architectures for enterprise systems and automation applications*.

A list of all parts in the ISO 16300 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

The ISO 16300 series addresses requirements of users and suppliers of manufacturing software regarding the interoperability of software in the area of industrial automation.

User interoperability requirements include:

- integrating an automation application system by combining capabilities of a set of software components provided by various sources;
- integrating the capability of a software unit from one resource system platform to another platform;
- validating and verifying the capability of a software unit to meet the automation application system requirements.

Supplier requirements include:

- representing the set of capabilities provided by a software component used in a software unit;
- verifying software component capability as a part of a required software unit capability;
- cataloguing a software unit in terms of its capability for interoperability in an automation application system to support wide distribution.

The ISO 16300 series also addresses software interoperability services, which include:

- access to the description of a software capability to enable interoperability assessment;
- enabling the search and location of candidate software units and components, preferably automatically, using search engines;
- representing the dependencies between software components for an automation application hosted on a particular system platform.

Software capability is first defined as a set of functions and services with a set of criteria for evaluating the performance of a capability provider. It is then expressed and represented as facts about the software, how and what it can do. The ISO 16100 series, which deals with manufacturing software capability profiling for interoperability, was developed with the aim of providing a standardized method to describe capabilities of manufacturing software in terms of the Manufacturing Software Unit (MSU) capability profile. In the ISO 16100 series, the software component is included in the MSU. The ISO 16100 series also provides a way to exchange an MSU's capability as information by means of a capability profile. Software capability profiling is the basis for providing the above-mentioned software interoperability services. The ISO 16100 series is used and applied as the foundation for the ISO 16300 series.

To establish the ISO 16300 series, a number of steps were required. The initial step shows what interoperability services are enabled by using software capability profiles. The subsequent steps develop concrete methods and mechanisms to provide these interoperability services. The resulting output from ISO 16300 is divided into the following parts.

- ISO 16300-1 specifies a framework for describing an automation solution in terms of a set of capabilities provided by a set of MSUs. The framework also defines a set of capability elements and composition rules to represent the interoperability criteria in terms of the automation system capability requirements of an enterprise application.
- ISO 16300-2 specifies the template definition to describe the capability of a software unit of an automation solution that can be mapped to the functional requirements of a target manufacturing application. This document also specifies mapping rules for composing the contents of a software unit catalogue item in terms of the properties of the capability.

ISO 16300-4:2019(E)

- ISO 16300-3 specifies the framework for verifying interoperability of capability units associated with application requirements and system solutions.
- This document (ISO 16300-4) specifies the search methodology for acquiring candidate capability units which satisfy the manufacturing application requirements from the software unit catalogues. It also describes the structure of the report.

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Automation systems and integration — Interoperability of capability units for manufacturing application solutions —

Part 4:

Capability unit assessment for the manufacturing application requirements

1 Scope

This document specifies the search methodology from software unit catalogues for acquiring candidate capability units which satisfy the manufacturing application requirements.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 16100-1:2009, *Industrial automation systems and integration — Manufacturing software capability profiling for interoperability — Part 1: Framework*

ISO 16100-3, *Industrial automation systems and integration — Manufacturing software capability profiling for interoperability — Part 3: Interface services, protocols and capability templates*

ISO 16100-5:2009, *Industrial automation systems and integration — Manufacturing software capability profiling for interoperability — Part 5: Methodology for profile matching using multiple capability class structures*

ISO 16100-6:2018, *Industrial automation systems and integration — Manufacturing software capability profiling for interoperability — Part 6: Interface services and protocols for matching profiles based on multiple capability class structures*

ISO 16300-1:2018, *Automation systems and integration — Interoperability of capability units for manufacturing application solutions — Part 1: Interoperability criteria of capability units per application requirements*

ISO 16300-2:2019, *Automation systems and integration — Interoperability of capability units for manufacturing application solutions — Part 2: Capability templates and software unit cataloguing*

ISO 16300-3:2017, *Automation systems and integration — Interoperability of capability units for manufacturing application solutions — Part 3: Verification and validation of interoperability among capability units*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 16100-1, ISO 16100-6, ISO 16300-1, ISO 16300-2, ISO 16300-3 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>