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Implants for surgery - Metallic materials - Part 1:  
Wrought stainless steel (ISO 5832-1:2024)

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

<p>See Eesti standard EVS-EN ISO 5832-1:2024 sisaldab Euroopa standardi EN ISO 5832-1:2024 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 10.04.2024.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN ISO 5832-1:2024 consists of the English text of the European standard EN ISO 5832-1:2024.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 10.04.2024.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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ICS 11.040.40

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EUROPEAN STANDARD

EN ISO 5832-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2024

ICS 11.040.40

Supersedes EN ISO 5832-1:2019

English Version

## Implants for surgery - Metallic materials - Part 1: Wrought stainless steel (ISO 5832-1:2024)

Implants chirurgicaux - Matériaux métalliques - Partie  
1: Acier inoxydable corroyé (ISO 5832-1:2024)

Chirurgische Implantate - Metallische Werkstoffe - Teil  
1: Nichtrostender Stahl (ISO 5832-1:2024)

This European Standard was approved by CEN on 23 June 2023.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

## European foreword

This document (EN ISO 5832-1:2024) has been prepared by Technical Committee ISO/TC 150 "Implants for surgery" in collaboration with Technical Committee CEN/TC 285 "Non-active surgical implants" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2024, and conflicting national standards shall be withdrawn at the latest by October 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 5832-1:2019.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

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## Endorsement notice

The text of ISO 5832-1:2024 has been approved by CEN as EN ISO 5832-1:2024 without any modification.

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 150, *Implants for surgery*, Subcommittee SC 1, *Materials*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 285, *Non-active surgical implants*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This sixth edition cancels and replaces the fifth edition (ISO 5832-1:2016), which has been technically revised.

The main changes are as follows:

- the introduction has been updated;
- normative references have been updated;
- the requirement for silicon in [Table 1](#) has been changed to 0,75 max;
- the requirement for cobalt in [Table 1](#) has been added;
- requirements for mechanical properties in [Table 4](#) have been updated;
- this document has been harmonized with the ISO 5832 series.

A list of all parts in the ISO 5832 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

While no known surgical implant material has ever been shown to cause absolutely no adverse reactions in the human body, long-term clinical experience with the material referred to in this document has shown that an acceptable level of biological response can be expected when the material is used in appropriate applications. However, this document covers the raw material and not finished medical devices, where the design and fabrication of the device can impact biological response.

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# Implants for surgery — Metallic materials —

## Part 1: Wrought stainless steel

### 1 Scope

This document specifies the characteristics of, and corresponding test methods for, wrought stainless steel for use in the manufacture of surgical implants.

NOTE 1 The mechanical properties of a sample obtained from a finished product made of this alloy can differ from those specified in this document.

NOTE 2 The alloy described in this document corresponds to UNS S31673 in ASTM F138 and ASTM F139.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 377, *Steel and steel products — Location and preparation of samples and test pieces for mechanical testing*

ISO 404, *Steel and steel products — General technical delivery requirements*

ISO 439, *Steel and cast iron — Determination of silicon content — Gravimetric method*

ISO 629, *Steel and cast iron — Determination of manganese content — Spectrophotometric method*

ISO 643, *Steels — Micrographic determination of the apparent grain size*

ISO 671, *Steel and cast iron — Determination of sulphur content — Combustion titrimetric method*

ISO 4967:2013, *Steel — Determination of content of non-metallic inclusions — Micrographic method using standard diagrams*

ISO 6892-1:2019, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

ISO 10714, *Steel and iron — Determination of phosphorus content — Phosphovanadomolybdate spectrophotometric method*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6892-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>