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2-201: ERINÕUDED JUHTIMISSEADMETELE

Safety requirements for electrical equipment for
measurement, control, and laboratory use - Part
2-201: Particular requirements for control equipment

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN IEC 61010-2-201:2024 sisaldab Euroopa standardi EN IEC 61010-2-201:2024 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 29.11.2024.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN IEC 61010-2-201:2024 consists of the English text of the European standard EN IEC 61010-2-201:2024.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 29.11.2024.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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ICS 17.020, 19.020, 25.040.40

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EUROPEAN STANDARD

EN IEC 61010-2-201

NORME EUROPÉENNE

EUROPÄISCHE NORM

November 2024

ICS 17.020; 19.020; 25.040.40

Supersedes EN IEC 61010-2-201:2018

English Version

**Safety requirements for electrical equipment for measurement,
control, and laboratory use - Part 2-201: Particular requirements
for control equipment
(IEC 61010-2-201:2024)**

Exigences de sécurité pour appareils électriques de
mesurage, de régulation et de laboratoire - Partie 2-201:
Exigences particulières pour les équipements de
commande
(IEC 61010-2-201:2024)

Sicherheitsbestimmungen für elektrische Mess-, Steuer-,
Regel- und Laborgeräte - Teil 2-201: Besondere
Anforderungen für Steuer- und Regelgeräte
(IEC 61010-2-201:2024)

This European Standard was approved by CENELEC on 2024-11-28. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 65/1049/FDIS, future edition 3 of IEC 61010-2-201, prepared by TC 65 "Industrial-process measurement, control and automation" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61010-2-201:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2025-11-30
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2027-11-30

This document supersedes EN IEC 61010-2-201:2018 and all of its amendments and corrigenda (if any).

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The text of the International Standard IEC 61010-2-201:2024 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 61010-1:2010	NOTE	Approved as EN 61010-1:2010 (not modified)
IEC 61010-1:2010/A1:2016	NOTE	Approved as EN 61010-1:2010/A1:2019
IEC 60364-4-41	NOTE	Approved as HD 60364-4-41
IEC 60664-1	NOTE	Approved as EN IEC 60664-1
IEC 60715	NOTE	Approved as EN 60715
IEC 60721-2-3	NOTE	Approved as EN 60721-2-3
IEC 60947-1:2020	NOTE	Approved as EN IEC 60947-1:2021 (not modified)
IEC 61051-2	NOTE	Approved as EN IEC 61051-2
IEC 61131 series	NOTE	Approved as EN IEC 61131 series
IEC 61131-6	NOTE	Approved as EN 61131-6
IEC 61140:2016	NOTE	Approved as EN 61140:2016 (not modified)
IEC 61643 series	NOTE	Approved as EN IEC 61643 series
IEC 61643-21	NOTE	Approved as EN 61643-21

IEC 61643-311	NOTE	Approved as EN 61643-311
IEC 61643-321	NOTE	Approved as EN 61643-321
IEC 61643-331	NOTE	Approved as EN IEC 61643-331
IEC 61800 series	NOTE	Approved as EN 61800 series
IEC 62133 series	NOTE	Approved as EN 62133 series
IEC 62368 series	NOTE	Approved as EN IEC 62368 series

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INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Safety requirements for electrical equipment for measurement, control, and laboratory use –
Part 2-201: Particular requirements for control equipment**

**Exigences de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire –
Partie 2-201: Exigences particulières pour les équipements de commande**



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INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Safety requirements for electrical equipment for measurement, control, and laboratory use –
Part 2-201: Particular requirements for control equipment**

**Exigences de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire –
Partie 2-201: Exigences particulières pour les équipements de commande**

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CONTENTS

FOREWORD.....	4
INTRODUCTION.....	7
1 Scope and object.....	8
2 Normative references	10
3 Terms and definitions	10
4 Tests	13
5 Marking and documentation.....	14
6 Protection against electric shock	17
7 Protection against mechanical HAZARDS.....	31
8 Resistance to mechanical stresses	32
9 Protection against the spread of fire	34
10 Equipment temperature limits and resistance to heat.....	39
11 Protection against HAZARDS from fluids and solid foreign objects	45
12 Protection against radiation, including laser sources, and against sonic and ultrasonic pressure	45
13 Protection against liberated gases and substances, explosion and implosion	46
14 Components and subassemblies	46
15 Protection by interlocks	50
16 HAZARDS resulting from application	50
17 RISK assessment.....	50
Annexes	51
Annex E (informative) Guidelines for reduction of POLLUTION DEGREES	52
Annex F (normative) ROUTINE TESTS	54
Annex L (informative) Index of defined terms	56
Annex AA (informative) General approach to safety for control equipment	57
Annex BB (informative) System drawing of isolation boundaries	60
Annex CC (informative) Historical techniques for secondary circuits	71
Annex DD (normative) Flammability test for magnesium alloy fire ENCLOSURES or flame barriers (see 9.3.2)	75
Annex EE (informative) Information and documentation and correlation to their uses.....	76
Annex FF (informative) Measurement of CLEARANCES and CREEPAGE DISTANCES.....	78
Bibliography.....	80
Figure 101 – Typical INTERFACE/PORT of control equipment	19
Figure 102 – Examples of insulation between separate circuits and between circuits and ACCESSIBLE conductive parts	24
Figure 103 – Mechanical HAZARDS, with regard to PANEL MOUNTED EQUIPMENT	31
Figure 104 – Spread of fire HAZARDS, with regard to PANEL MOUNTED EQUIPMENT.....	35
Figure 12 – Baffle	37
Figure 13 – Area of the bottom of an ENCLOSURE to be constructed as specified in 9.3.2 c) 1).....	38
Figure 105 – General temperature test environment	41
Figure 106 – Vented equipment	42

Figure 107 – Non-vented equipment	43
Figure 108 – PANEL MOUNTED EQUIPMENT extending through the wall of the end location ENCLOSURE	44
Figure AA.1 – Control equipment access and safety concerns	57
Figure BB.1 – Typical system ENCLOSURE layout	60
Figure BB.2 – Simplified system schematic	62
Figure BB.3 – HAZARD situation of the control equipment	63
Figure BB.4 – Application of IEC 61010-2-201 to the control equipment safety drawing	64
Figure BB.5 – Application of 6.7.1.5 items a) and b) to the control equipment safety drawing	64
Figure BB.6 – Application of 6.7.1.5 items a), b), c) and d) to the control equipment safety drawing	65
Figure BB.7 – REINFORCED INSULATION	66
Figure BB.8 – BASIC INSULATION	67
Figure BB.9 – REINFORCED INSULATION, BASIC INSULATION and impedance	68
Figure BB.10 – REINFORCED INSULATION from external power supplies	69
Figure BB.11 – BASIC INSULATION from external power supplies	70
Figure EE.1 – Information and documentation for component products	76
Figure EE.2 – Information and documentation accumulation and segregation tree for an example installation	77
Figure FF.1 – Path of a component mounted to a PWB (side view)	79
Figure FF.2 – Path of a component mounted to a PWB (side view)	79
Table 101 – INTERFACES, PORTS AND TERMINALS considered as OPERATOR ACCESSIBLE for OPEN and ENCLOSED EQUIPMENT	18
Table 3 – Multiplication factors for clearances of equipment rated for operation at altitudes up to 5 000 m	25
Table 4 – CLEARANCE and CREEPAGE DISTANCES for MAINS CIRCUITS of OVERVOLTAGE CATEGORY II up to 300 V	27
Table 5 – Test voltages for solid insulation between MAINS and between MAINS and secondary circuits OVERVOLTAGE CATEGORY II up to 300 V	28
Table 6 – CLEARANCES and test voltages for secondary circuits derived from MAINS CIRCUITS of OVERVOLTAGE CATEGORY II up to 300 V	29
Table 16 – Acceptable perforation of the bottom of an ENCLOSURE	36
Table 19 – Surface temperature limits, under NORMAL CONDITION	39
Table 102 – Overload and endurance test voltages	47
Table 103 – Overload test circuit values	49
Table 104 – Endurance test circuit values	50
Table E.1 – Environmental situations	52
Table E.2 – Reduction of POLLUTION DEGREES (PD)	53
Table CC.1 – Limits of output current and output power for inherently limited power sources	74
Table CC.2 – Limits of output current, output power and RATINGS for over-current protective devices for non-inherently limited power sources	74
Table FF.1 – Dimensions of X	78

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT FOR MEASUREMENT, CONTROL, AND LABORATORY USE –

Part 2-201: Particular requirements for control equipment

FOREWORD

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IEC 61010-2-201 has been prepared by IEC technical committee 65: Industrial-process measurement, control and automation. It is an International Standard.

This third edition cancels and replaces the second edition published in 2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) 1.1.1: the related equipment included in the Scope has been clarified;
- b) 4.3.2.101: the optical fibre module has been deleted;
- c) 5.4.3: equipment installation has been clarified;

- d) 6.7.1.1: revision of the figure representing insulation between separate circuits has been included;
- e) 6.7.101: the subclause relating to insulation for FIELD WIRING TERMINALS of OVERVOLTAGE CATEGORY II with a nominal voltage up to 1 000 V has been deleted;
- f) 6.7.1.101: a new subclause relating to insulation for SELV/PELV CIRCUITS has been included;
- g) 6.8.3: specification of voltage tester has been added;
- h) 6.9.3: an additional exception relating to colour coding has been included;
- i) 6.9.101: a new subclause relating to wiring for secondary circuits e.g. SELV/PELV has been included;
- j) 8.2.2.101: additional requirements for glass displays have been included;
- k) 8.3: the subclause relating to the drop test has been removed;
- l) 9.3.2: additional requirements for material of connectors and insulating material have been included;
- m) The particular requirements for non-metallic material have been clarified;
- n) Clause 11: the particular requirements for protection against HAZARDS from fluid and solid foreign objects have been removed;
- o) 12.4: an additional subclause relating to microwave radiation has been included;
- p) 14.102: the description of switching devices has been clarified;

The text of this International Standard is based on the following documents:

Draft	Report on voting
65/1049/FDIS	65/1095/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 61010 series, published under the general title *Safety requirements for electrical equipment for measurement, control, and laboratory use*, can be found on the IEC website.

This document is to be used in conjunction with IEC 61010-1:2010, and IEC 61010-1:2010/AMD1:2016.

This document supplements or modifies the corresponding clauses in IEC 61010-1 so as to convert that publication into the IEC standard: *Particular requirements for control equipment*.

Where a particular subclause of IEC 61010-1 is not mentioned in this document, that subclause applies as far as is reasonable. Where this document states "addition", "modification", "replacement", or "deletion", the relevant requirement, test specification or note in IEC 61010-1 should be adapted accordingly.

In this document,

a) the following print types are used:

- requirements and definitions: in roman type;
- NOTES: in smaller roman type;
- *conformity and tests: in italic type*;
- terms used throughout this document which have been defined in Clause 3: SMALL ROMAN CAPITALS.

b) subclauses, figures, tables and notes which are additional to those in IEC 61010-1 are numbered starting from 101. Additional annexes are lettered starting from AA and additional list items are lettered from aa).

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- reconfirmed,
- withdrawn, or
- revised.

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INTRODUCTION

IEC 61010-2-2xx documents are a series of standards on the safety of industrial-process measurement, control and automation equipment.

This document specifies the complete safety related requirements and related tests for control equipment (e.g. programmable controller (PLC), the components of distributed control systems (DCS), I/O devices, human machine interface (HMI)).

Safety terms of general use are defined in IEC 61010-1. More specific terms are defined in each relevant part of the IEC 61010 series.

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SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT FOR MEASUREMENT, CONTROL, AND LABORATORY USE –

Part 2-201: Particular requirements for control equipment

1 Scope and object

IEC 61010-1:2010, Clause 1 and IEC 61010-1:2010/AMD1:2016, Clause 1 apply, except as follows:

1.1.1 Equipment included in scope

Replacement:

Replace the existing text with the following:

This part of IEC 61010 specifies safety requirements and related verification tests for control equipment or their associated peripherals, or both.

Some equipment examples are:

- programmable logic controller (PLC);
- programmable automation controller (PAC);
- distributed control systems (DCS);
- industrial PC (computers) and panel PC;
- programming and debugging tools (PADTs);
- displays and human-machine interfaces (HMI);
- any product performing the function of control equipment or their associated peripherals, or both;
- positioners; and
- control equipment which have as their intended use the command and control of machines, automated manufacturing and industrial processes, for example discrete and continuous control.

Components of the above named equipment and within the scope of this document are, for example:

- (auxiliary) stand-alone power supplies;
- peripherals such as digital and analogue I/O,
- remote-I/O;
- industrial network equipment, embedded or stand-alone (e.g. switches, routers, wireless base station).

Control equipment and their associated peripherals are intended to be used in an industrial environment. This document considers equipment designed as OPEN or ENCLOSED EQUIPMENT.

NOTE 1 Control equipment intended also for use in other environments or for other purposes (example: for use in building installations to control light or other electrical installations, or for use on cars, trains or ships) can have additional conformity requirements defined by the safety standard(s) for these applications. These requirements can involve for example: insulation, spacings and power restrictions.

NOTE 2 Computing devices and similar equipment within the scope of the IEC 60950 series or the IEC 62368 series and conforming to their requirements are considered to be suitable for use with control equipment within the scope of this document. However, some of the requirements of the IEC 60950 series for resistance to moisture and liquids are less stringent, IEC 61010-1:2010, 5.4.4, second paragraph takes this aspect into account.

Control equipment covered in this document is typically intended for use in OVERVOLTAGE CATEGORY II (IEC 60664-1) in low-voltage installations, where the RATED equipment supply voltage does not exceed 1 000 V a.c. RMS (50/60 Hz), or 1 000 V d.c..

Where control equipment is intended for installation to supply systems with OVERVOLTAGE CATEGORY III or IV, additional requirements are identified in Annex K.

The requirements of ISO/IEC Guide 51 and IEC Guide 104, as they relate to this part of IEC 61010, are incorporated herein.

1.1.2 Equipment excluded from scope

Replacement:

Replace the existing text with the following:

This document does not deal with aspects of the overall automated system, for example a complete assembly line. Control equipment (e.g. DCS and PLC), their application programme and their associated peripherals are considered as components (components in this context are items which perform no useful function by themselves) of an overall automated system.

Since control equipment (e.g. DCS and PLC) are component devices, safety considerations for the overall automated system including installation and application are beyond the scope of this document. Refer to the IEC 60364 series or applicable national and local regulations for electrical installation and guidelines.

1.2.1 Aspects included in scope

Replace the first sentence with the following:

The purpose of the requirements of this document is to ensure that all HAZARDS to the OPERATOR, SERVICE PERSONNEL and the surrounding area are reduced to a tolerable level.

NOTE By using the terms "OPERATOR" and "SERVICE PERSONNEL" this document considers the perception of HAZARDS depending on training and skills. Annex AA provides a general approach in this regard.

1.2.2 Aspects excluded from scope

Replacement:

Replace the existing text with the following:

This document does not cover:

- a) reliability, functionality, performance, or other properties of the control equipment not related to safety;
- b) mechanical or climatic requirements for operation, transport or storage;
- c) EMC requirements (see e.g. the IEC 61326 series or IEC 61131-2);
- d) protective measures for explosive atmospheres (see e.g. the IEC 60079 series);
- e) functional safety (see e.g. the IEC 61508 series, IEC 61131-6).

2 Normative references

IEC 61010-1:2010, Clause 2 and IEC 61010-1:2010/AMD1:2016, Clause 2 apply, except as follows:

Addition:

Add the following new references:

IEC 60384-14, *Fixed capacitors for use in electronic equipment – Part 14: Sectional specification – Fixed capacitors for electromagnetic interference suppression and connection to the supply mains*

IEC 60695-2-11, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end products (GWEPT)*

IEC 60695-11-3, *Fire hazard testing – Part 11-3: Test flames – 500 W flames – Apparatus and confirmational test methods*

IEC 60695-11-20, *Fire hazard testing – Part 11-20: Test flames – 500 W flame test method*

IEC 60947-4-1, *Low-voltage switchgear and controlgear – Part 4-1: Contactors and motor-starters – Electromechanical contactors and motor-starters*

IEC 60947-4-2, *Low-voltage switchgear and controlgear – Part 4-2: Contactors and motor-starters – Semiconductor motor controllers, starters and soft-starters*

IEC 60947-5-1:2016, *Low-voltage switchgear and controlgear – Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices*

IEC 61010-1:2010, *Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 1: General requirements*

IEC 61010-1:2010/AMD1:2016

IEC 61010-2-030, *Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-030: Particular requirements for equipment having testing or measuring circuits*

IEC 61810-1:2015, *Electromechanical elementary relays – Part 1: General and safety requirements*

3 Terms and definitions

IEC 61010-1:2010, Clause 3 applies, except as follows:

3.1.3

PORTABLE EQUIPMENT

Modification:

Replace the definition with the following:

equipment intended to be carried by hand and not fixed during NORMAL USE