

**SILMADE JA NÄO KAITSEVAHENDID TÖÖKESKKONNAS
KASUTAMISEKS. OSA 1: ÜLDNÕUDED**

**Eye and face protection for occupational use -
Part 1: General requirements (ISO 16321-1:2021 +
ISO 16321-1:2021/Amd 1:2024)**

EESTI STANDARDI EESSÕNA**NATIONAL FOREWORD**

See Eesti standard EVS-EN ISO 16321-1:2022+A1:2025 sisaldab Euroopa standardi EN ISO 16321-1:2022 ja selle muudatuse A1:2025 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 16321-1:2022+A1:2025 consists of the English text of the European standard EN ISO 16321-1:2022 and its amendment A1:2025.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas. Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 27.04.2022, muudatus A1 12.03.2025.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation. Date of Availability of the European standard is 27.04.2022, for A1 12.03.2025.
Muudatusega A1 lisatud või muudetud teksti algus ja lõpp on tekstis tähistatud sümbolitega $\boxed{A1}$ $\langle A1 \rangle$. Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.	The start and finish of text introduced or altered by amendment A1 is indicated in the text by tags $\boxed{A1}$ $\langle A1 \rangle$. The standard is available from the Estonian Centre for Standardisation and Accreditation.

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ICS 13.340.20

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EUROPEAN STANDARD

EN ISO 16321-1 + A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2022, March 2025

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Supersedes EN 166:2001, EN 169:2002, EN 170:2002,
EN 171:2002, EN 172:1994, EN 379:2003+A1:2009

English Version

**Eye and face protection for occupational use - Part 1:
General requirements (ISO 16321-1:2021 + ISO 16321-
1:2021/Amd 1:2024)**

Protection des yeux et du visage à usage professionnel
- Partie 1: Exigences générales (ISO 16321-1:2021 +
ISO 16321-1:2021/Amd 1:2024)

Augen- und Gesichtsschutz für berufliche
Anwendungen - Teil 1: Allgemeine Anforderungen (ISO
16321-1:2021 + ISO 16321-1:2021/Amd 1:2024)

This European Standard was approved by CEN on 6 November 2020. Amendment A1 was approved by CEN on 17 July 2024.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN ISO 16321-1:2022) has been prepared by Technical Committee ISO/TC 94 "Personal safety -- Personal protective equipment" in collaboration with Technical Committee CEN/TC 85 "Eye protective equipment" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2022, and conflicting national standards shall be withdrawn at the latest by April 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 166:2001, EN 169:2002, EN 170:2002, EN 171:2002, EN 172:1994, EN 379:2003+A1:2009.

This document has been prepared under a Standardization Request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Regulation 2016/425.

For the relationship with EU Directive(s) / Regulation(s), see informative Annex ZA, which is an integral part of this document.

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When an IEC or ISO standard is referred to in the ISO standard text, this shall be understood as a normative reference to the corresponding EN standard, if available, and otherwise to the dated version of the ISO or IEC standard, as listed below.

NOTE The way in which these referenced documents are cited in normative requirements determines the extent (in whole or in part) to which they apply.

Undated normative references in the ISO standard	Clause(s) of the ISO standard	Equivalent dated standard	
		EN	ISO or IEC
ISO 4007	Clause 2 & 3	EN ISO 4007:2018	ISO 4007:2018
ISO 11664-1	Clause 2 & 4.3.1.1	EN ISO 11664-1:2011	ISO 11664-1:2007
ISO 11664-2	Clause 2 & 4.3.1.1	EN ISO 11664-2:2011	ISO 11664-2:2007
ISO 16321-1	Clause 1, 2, & 4.1	EN ISO 16321-1:2020	ISO 16321-1:2020
ISO 18526-1	Clause 2	EN ISO 18526-1:2020	ISO 18526-1:2020
ISO 18526-2	Clause 2	EN ISO 18526-2:2020	ISO 18526-2:2020
ISO 18526-3	Clause 2	EN ISO 18526-3:2020	ISO 18526-3:2020
ISO 18526-4	Clause 2, 6.3 & 7	EN ISO 18526-4:2020	EN ISO 18526-4:2020

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Endorsement notice

The text of ISO 16321-1:2021 has been approved by CEN as EN ISO 16321-1:2022 without any modification.

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A1 Amendment A1 European foreword

This document (EN ISO 16321-1:2022/A1:2025) has been prepared by Technical Committee ISO/TC 94 "Personal safety -- Personal protective equipment" in collaboration with Technical Committee CEN/TC 85 "Eye protective equipment" the secretariat of which is held by AFNOR.

This Amendment to the European Standard EN ISO 16321-1:2022 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2025, and conflicting national standards shall be withdrawn at the latest by March 2028.

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Endorsement notice

The text of ISO 16321-1:2021/Amd 1:2024 has been approved by CEN as EN ISO 16321-1:2022/A1:2025 without any modification. **A1**

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by ISO/TC 94, *Personal safety — Personal protective equipment*, Subcommittee SC 6, *Eye and face protection*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 85, *Eye protective equipment*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This document cancels and replaces ISO 4849:1981, ISO 4851:1979, ISO 4852:1978 and ISO 4856:1982.

A list of all parts in the ISO 16321 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

A1 Amendment A1 Foreword

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This document was prepared by Technical Committee ISO/TC 94, *Personal safety — Personal protective equipment*, Subcommittee SC 6, *Eye and face protection*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 85, *Eye protective equipment*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

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Introduction

The family of documents comprised of the ISO 16321 series, the ISO 18526 series and the ISO 18527 series was developed in response to the worldwide stakeholders' demand for minimum requirements and test methods for eye and face protectors traded internationally. ISO 4007 gives the terms and definitions for all the various product types. The test methods are given in the ISO 18526 series, while the requirements for occupational eye and face protectors are given in the ISO 16321 series. Eye protectors for specific sports are mostly dealt with by the ISO 18527 series. A guidance document, ISO 19734, for the selection, use and maintenance of eye and face protectors is under preparation.

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Eye and face protection for occupational use — Part 1: General requirements

1 Scope

This document specifies general requirements for eye and face protectors. These protectors are intended to provide protection for the eyes and faces of persons against one or more common occupational hazards such as impacts from flying particles and fragments, optical radiation, dusts, splashing liquids, molten metals, heat, flame, hot solids, harmful gases, vapours and aerosols.

Additional requirements for eye and face protectors used during welding and related techniques and for mesh protectors are given in ISO 16321-2 and ISO 16321-3, respectively. ^{A1} ISO 16321-4 provides requirements and guidance on protectors against biological hazards¹⁾. ^{A1}

This document applies to:

- all plano as well as corrective and prescription lensed protectors and components;
- those eye and face protectors used for occupational-type tasks that are performed similarly to an occupation, e.g. "do-it-yourself";
- those eye and face protectors used in educational establishments.

This document does not apply to:

- protectors specifically intended for protection against only solar radiation and used in non-occupational environments for which the ISO 12312 series applies;
- protectors for medically prescribed applications (not occupational), e.g. eye protection for severe dry eye, tints prescribed for medical conditions;
- patient eye protectors during diagnosis or treatment (e.g. ISO/TR 22463);
- protectors for use during medical or e.g. aesthetic applications, e.g. intense light sources (ILS) for which the ISO 12609 series applies;
- protectors specifically intended for sports for which the ISO 18527 series applies;
- laser protectors;
- face protectors intended for live-working to protect against short-circuit electric arcs for which IEC 62819 applies;
- protectors intended to protect against ionizing radiation, e.g. X-rays, for which IEC 61331-3 applies.

¹⁾ In preparation

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4007, *Personal protective equipment — Eye and face protection — Vocabulary*

ISO/CIE 11664-1, *Colorimetry — Part 1: CIE standard colorimetric observers*

ISO 11664-2, *Colorimetry — Part 2: CIE standard illuminants*

ISO 12312-1:2022 (A1), *Eye and face protection — Sunglasses and related eyewear — Part 1: Sunglasses for general use*

ISO 16034:2002, *Ophthalmic optics — Specifications for single-vision ready-to-wear near-vision spectacles*

ISO 16321-2:2021, *Eye and face protection for occupational use — Part 2: Additional requirements for protectors used during welding and related techniques*

ISO 16321-3:2021, *Eye and face protection for occupational use — Part 3: Additional requirements for mesh protectors*

ISO 18526-1:2020, *Eye and face protection — Test methods — Part 1: Geometrical optical properties*

ISO 18526-2:2020, *Eye and face protection — Test methods — Part 2: Physical optical properties*

ISO 18526-3:2020, *Eye and face protection — Test methods — Part 3: Physical and mechanical properties*

ISO 18526-4, *Eye and face protection — Test methods — Part 4: Headforms*

ISO 21987:2017, *Ophthalmic optics — Mounted spectacle lenses*

ISO 80079-36:2016, *Explosive atmospheres — Part 36: Non-electrical equipment for explosive atmospheres — Basic method and requirements*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 4007 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>