

PUITPLAADID. KATSEKEHADE MÕÖTMETE  
MÄÄRAMINE

Wood-based panels - Determination of dimensions of  
test pieces

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

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EUROPEAN STANDARD

EN 325

NORME EUROPÉENNE

EUROPÄISCHE NORM

November 2025

ICS 79.060.01

Supersedes EN 325:2012

English Version

## Wood-based panels - Determination of dimensions of test pieces

Panneaux à base de bois - Détermination des dimensions des éprouvettes

Holzwerkstoffe - Bestimmung der Maße der Prüfkörper

This European Standard was approved by CEN on 6 July 2025.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## European foreword

This document (EN 325:2025) has been prepared by Technical Committee CEN/TC 112 “Wood-based panels”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2026, and conflicting national standards shall be withdrawn at the latest by May 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 325:2012.

EN 325:2025 includes the following significant technical changes with respect to EN 325:2012:

- a) In 6.1 it was added that provisions for sampling and cutting could also be specified in relevant test standards.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## 1 Scope

This document specifies a method for measuring the thickness, length and width of test pieces of wood-based panels.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 326-1, *Wood-based panels — Sampling, cutting and inspection — Part 1: Sampling and cutting of test pieces and expression of test results*

## 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp/>
- IEC Electropedia: available at <https://www.electropedia.org/>

## 4 Principles

The length and width of test pieces are determined by linear measurement.

## 5 Apparatus

### 5.1 Instrument for thickness measurement

Micrometer or similar measuring instrument, having flat and parallel circular measuring surfaces of 15 mm to 20 mm diameter and an operation force of  $(4 \pm 1)$  N. The graduation of the apparatus shall allow a reading to 0,01 mm.

### 5.2 Instrument for length and width measurement

Sliding calliper, or any other instrument with measuring surfaces of at least 3 mm width, graduated to allow a reading to 0,1 mm.

## 6 Test pieces

### 6.1 Sampling and cutting

Carry out the sampling and cutting in accordance with the relevant test standard, if specified there or in accordance with EN 326-1.

### 6.2 Dimensions

The dimensions of the test pieces shall be in accordance with those specified in the relevant test method.