

**PROGRAMMEERITAVAD KONTROLLERID.
OSA 2: NÕUDED SEADMETELE JA NENDE
KATSETUSED**

**Industrial-process measurement and control -
Programmable controllers - Part 2: Equipment
requirements and tests**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN IEC 61131-2:2025 sisaldab Euroopa standardi EN IEC 61131-2:2025 ingliskeelset teksti. Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 05.12.2025. Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.	This Estonian standard EVS-EN IEC 61131-2:2025 consists of the English text of the European standard EN IEC 61131-2:2025. This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation. Date of Availability of the European standard is 05.12.2025. The standard is available from the Estonian Centre for Standardisation and Accreditation.
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English Version

Industrial-process measurement and control - Programmable
controllers - Part 2: Equipment requirements and tests
(IEC 61131-2:2017)

Mesurage et contrôle des processus industriels - Automates
programmables - Partie 2: Exigences et essais des
équipements
(IEC 61131-2:2017)

Industrielle Leittechnik - Speicherprogrammierbare
Steuerungen - Teil 2: Betriebsmittelanforderungen und
Prüfungen
(IEC 61131-2:2017)

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Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 65B/1083/FDIS, future edition 4 of IEC 61131-2, prepared by SC 65B "Measurement and control devices" of IEC/TC 65 "Industrial-process measurement, control and automation" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61131-2:2025.

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IEC 60038	NOTE Approved as EN 60038
IEC 60068-2-78	NOTE Approved as EN IEC 60068-2-78
IEC 60721-3-0	NOTE Approved as EN IEC 60721-3-0
IEC 60721-3-1	NOTE Approved as EN IEC 60721-3-1
IEC 60721-3-2	NOTE Approved as EN IEC 60721-3-2
IEC 60721-3-3	NOTE Approved as EN IEC 60721-3-3
IEC 60721-3-7	NOTE Approved as EN 60721-3-7
IEC 60947-5-2	NOTE Approved as EN IEC 60947-5-2
IEC 60947-5-6	NOTE Approved as EN 60947-5-6
IEC 61300-3-2	NOTE Approved as EN 61300-3-2
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INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Industrial-process measurement and control – Programmable controllers –
Part 2: Equipment requirements and tests**

**Mesurage et contrôle des processus industriels – Automates programmables –
Partie 2: Exigences et essais des équipements**



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INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Industrial-process measurement and control – Programmable controllers –
Part 2: Equipment requirements and tests**

**Mesurage et contrôle des processus industriels – Automates programmables –
Partie 2: Exigences et essais des équipements**

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PROGRAMMABLE CONTROLLERS –****Part 2: Equipment requirements and tests****FOREWORD**

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International Standard IEC 61131-2 has been prepared by subcommittee 65B: Measurement and control devices, of IEC technical committee 65: Industrial-process measurement, control and automation.

This fourth edition cancels and replaces the third edition published in 2007. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) removal of safety requirements and instead pointing to IEC 61010-2-201;
- b) addition of negative logic digital inputs and outputs;
- c) addition of Type 3-d digital input;
- d) addition of 2,7 GHz to 6 GHz requirement for Radio-frequency electro-magnetic amplitude modulated immunity;

- e) clarification of temperature testing;
- f) clarification of type testing;
- g) deprecation of certain technologies;
- h) general update of multiple aspects of functionality and EMC;
- i) reorganization of clauses to associate requirements and verifications more closely.

The text of this standard is based on the following documents:

FDIS	Report on voting
65B/1083/FDIS	65B/1091/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

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INTRODUCTION

IEC 61131-2 is part of a series of standards on industrial control equipment, including programmable controllers, and their associated peripherals and should be read in conjunction with the other parts of the series. However, it can be read and applied alone.

Where a conflict exists between this and other IEC standards, the provisions of this standard should be considered to govern in the area of industrial control equipment, including programmable controllers, and their associated peripherals.

This standard defines for industrial control equipment the following:

- Testing and verifications methods (Clause 4);
- Operating conditions (5.2);
- Temperature and climatic tests (5.2.1);
- Mechanical requirements and tests (5.3);
- Functional requirements and tests for power supplies, I/Os and other components (Clause 6);
- EMC requirements and tests (Clause 7);
- Marking and documentation requirements (Clause 8).

Product safety requirements for PLC and the other types of industrial control equipment now in the scope of this standard are specified in IEC 61010-2-201, which replaces the requirements of Clauses 11 to 14 of IEC 61131-2:2007.

The operating conditions and the temperature derating for altitudes are aligned with IEC 61010-2-201:–1.

¹ Under preparation. Stage at the time of publication: IEC /CDV 61010-2-201:2016.

INDUSTRIAL-PROCESS MEASUREMENT AND CONTROL – PROGRAMMABLE CONTROLLERS –

Part 2: Equipment requirements and tests

1 Scope

This part of IEC 61131 specifies functional and electromagnetic compatibility requirements and related verification tests for industrial control equipment of the following types:

- programmable controllers (PLC);
- programmable automation controller (PAC);
- remote I/O;
- programming and debugging tools (PADTs);
- industrial PC (computers) and industrial panel PC;
- displays and human-machine Interfaces (HMI) for industrial use;
- distributed control system (DCS), and DCS components that are listed here in the scope;
- any product where the primary purpose is performing the function of industrial control equipment, including PLC and/or PAC, and/or their associated peripherals which have as their intended use the control and command of machines, automated manufacturing and industrial processes, e.g. discrete, batch and continuous control.

In this document “control equipment” is equivalent to “industrial control equipment” as are PLC and PAC.

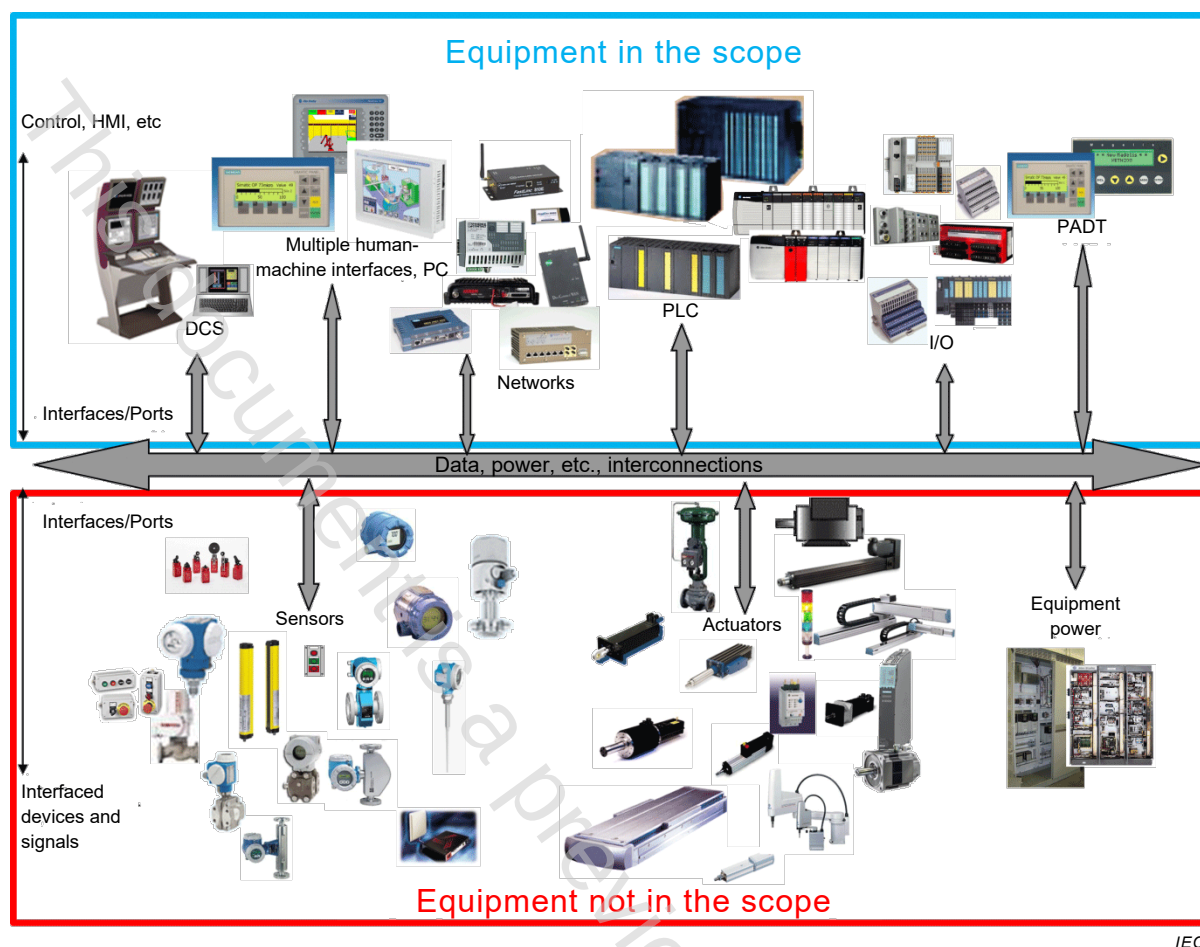


Figure 1 – Equipment in the scope and not in the scope

Components of the above named equipment (see Figure 1) included in the scope of this standard are:

- (auxiliary) stand-alone power supplies;
- peripherals such as digital and analog I/O;
- industrial network equipment.

Control equipment and their associated peripherals are intended to be used in an industrial environment and may be provided as open or enclosed equipment.

If control equipment or its associated peripherals are intended for use in other environments (light industrial, commercial, residential), then the specific requirements, standards and installation practices for those other environments shall be additionally applied to the control equipment and its associated peripherals.

Equipment covered in this standard is intended for use in overvoltage category II (IEC 60664-1) in low-voltage installations, where the rated equipment supply voltage does not exceed AC 1 000 V r.m.s. (50/60 Hz), or DC 1 000 V. If control equipment or their associated peripherals are applied in overvoltage category III installations, then additional analysis will be required to determine the suitability of the equipment for those applications.

The object of this standard is to establish the definitions and identify the principal characteristics relevant to the selection and application of control equipment and their associated peripherals.

This standard also specifies:

- a) service (operating, storage and transportation) requirements for control equipment and their associated peripherals (Clause 5);
- b) functional requirements for control equipment and their associated peripherals (Clause 6);
- c) EMC requirements for control equipment and their associated peripherals (Clause 7);
- d) information that the manufacturer is required to supply (Clause 8).

Safety requirements for control equipment and their associated peripherals are specified in IEC 61010-2-201.

The requirements of IEC Guide 106, "Guide for specifying environmental conditions for equipment performance rating", and IEC Guide 107 "Electromagnetic compatibility – Guide to the drafting of electromagnetic compatibility publications," are incorporated herein.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-1, *Environmental testing – Part 2-1: Tests – Test A: Cold*

IEC 60068-2-2, *Environmental testing – Part 2-2: Tests – Test B: Dry heat*

IEC 60068-2-6, *Environmental testing – Part 2-6: Tests – Test Fc: Vibration (sinusoidal)*

IEC 60068-2-14, *Environmental testing – Part 2-14: Tests – Test N: Change of temperature*

IEC 60068-2-27, *Environmental testing – Part 2-27: Tests – Test Ea and guidance: Shock*

IEC 60068-2-30, *Environmental testing – Part 2-30: Tests – Test Db: Damp heat, cyclic (12 + 12 h cycle)*

IEC 60068-2-31, *Environmental testing – Part 2-31: Tests – Test Ec: Rough handling shocks, primarily for equipment-type specimens*

IEC 60417, *Graphical symbols for use on equipment* (available at <http://www.graphical-symbols.info/equipment>)

IEC 60947-5-1:2016, *Low-voltage switchgear and controlgear – Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices*

IEC 61000-4-2:2008, *Electromagnetic compatibility (EMC) – Part 4-2: Testing and measurement techniques – Electrostatic discharge immunity test*

IEC 61000-4-3:2006, *Electromagnetic compatibility (EMC) – Part 4-3 : Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test*

IEC 61000-4-4:2012, *Electromagnetic compatibility (EMC) – Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test*

IEC 61000-4-5:2014, *Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test*

IEC 61000-4-6:2013, *Electromagnetic compatibility (EMC) – Part 4-6: Testing and measurement techniques – Immunity to conducted disturbances induced by radio-frequency fields*

IEC 61000-4-8:2009, *Electromagnetic compatibility (EMC) – Part 4-8: Testing and measurement techniques – Power frequency magnetic field immunity test*

IEC 61000-4-11:2004, *Electromagnetic compatibility (EMC) – Part 4-11: Testing and measurement techniques – Voltage dips, short interruptions and voltage variations immunity tests*

IEC 61000-4-18:2006, *Electromagnetic compatibility (EMC) – Part 4-18: Testing and measurement techniques – Damped oscillatory waves immunity test*

IEC 61000-6-1:2016, *Electromagnetic compatibility (EMC) – Part 6-1: Generic standards – Immunity standard for residential, commercial and light-industrial environments*

IEC 61000-6-2:2016, *Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity standard for industrial environments*

IEC 61000-6-4, *Electromagnetic compatibility (EMC) – Part 6-4: Generic standards – Emission standard for industrial environments*

IEC 61010-2-201:–2, *Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-201: Particular requirements for control equipment*

IEC 61131-1, *Programmable controllers – Part 1: General information*

IEC 61131-3, *Programmable controllers – Part 3: Programming languages*

IEC 61131-9, *Programmable controllers – Part 9: Single-drop digital communication interface for small sensors and actuators (SDCI)*

IEC TR 61131-4, *Programmable controllers – Part 4: User guidelines*

IEC 61158 (all parts), *Industrial communication networks – Fieldbus specifications*

IEC 61784 (all parts), *Industrial communication networks – Profiles*

ISO 7000, *Graphical symbols for use on equipment – Registered symbols* (available at <http://www.iso.org/obp>)

ANSI/ISA-50.00.01-1975 – (R2012), *Compatibility of Analog Signals for Electronic Industrial Process Instruments*

HCF_SPEC-13, *HART (Highway Addressable Remote Transducer) Communication Protocol Specification, Rev 7.5*

3 Terms, definitions, abbreviated terms, acronyms, conventions and symbols

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 61131-1 and the following apply.

² Under preparation. Stage at the time of publication: IEC/ADIS 61010-2-201:2016.