

Aerospace series - Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous - Part 006: Receptacle, hermetic, jam-nut mounting - Product standard

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

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| <p>See Eesti standard EVS-EN 3646-006:2026 sisaldab Euroopa standardi EN 3646-006:2026 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 25.02.2026.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p> | <p>This Estonian standard EVS-EN 3646-006:2026 consists of the English text of the European standard EN 3646-006:2026.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 25.02.2026.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p> |
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EUROPEAN STANDARD

EN 3646-006

NORME EUROPÉENNE

EUROPÄISCHE NORM

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Supersedes EN 3646-006:2018

English Version

**Aerospace series - Connectors, electrical, circular, bayonet
coupling, operating temperature 175 °C or 200 °C
continuous - Part 006: Receptacle, hermetic, jam-nut
mounting - Product standard**

Série aérospatiale - Connecteurs électriques circulaires
à accouplement par baïonnettes, température
d'utilisation 175 °C ou 200 °C continu - Partie 006 :
Embase hermétique à fixation par écrou -Norme de
produit

Luft- und Raumfahrt - Elektrische Rundsteckverbinder
mit Bajonettkupplung, Betriebstemperatur 175 °C oder
200 °C konstant - Teil 006: Hermetischer fester
Steckverbinder mit Mutterbefestigung - Produktnorm

This European Standard was approved by CEN on 3 November 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN 3646-006:2026) has been prepared by ASD-STAN.

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2026, and conflicting national standards shall be withdrawn at the latest by August 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 3646-006:2018.

EN 3646-006:2026 includes the following significant technical changes with respect to EN 3646-006:2018:

- possibility to have six equally spaced holes in the jam nut for locking wire added;
- Figure 1 updated.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

1 Scope

This document specifies the characteristics of hermetic jam-nut mounted receptacles in the family of bayonet coupling circular connectors, intended for use in an operating temperature range of $-65\text{ }^{\circ}\text{C}$ to $175\text{ }^{\circ}\text{C}$ or $200\text{ }^{\circ}\text{C}$ continuous.

It is applicable to model specified in Table 4.

For plugs and protective covers, see EN 3646-008 and EN 3646-009 respectively.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 3646-001, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature $175\text{ }^{\circ}\text{C}$ or $200\text{ }^{\circ}\text{C}$ continuous — Part 001: Technical specification*

EN 3646-002, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature $175\text{ }^{\circ}\text{C}$ or $200\text{ }^{\circ}\text{C}$ continuous — Part 002: Specification of performance and contact arrangements*

ISO 3161, *Aerospace — UNJ threads — General requirements and limit dimensions*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 3646-001 apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp/>
- IEC Electropedia: available at <https://www.electropedia.org/>

4 Required characteristics

4.1 Dimensions and mass

Dimensions and mass shall be according to Figure 1 and Table 1.

Dimensions and tolerances are in millimetres; they apply after surface treatment.

Interface mating dimensions shall be according to EN 3646-001.