

**Optical fibres -- Part 1-20: Measurement methods and
test procedures - Fibre geometry**

EESTI STANDARDI EESSÕNA

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English Version

**Optical fibres - Part 1-20: Measurement methods and test
procedures - Fibre geometry
(IEC 60793-1-20:2014)**

Fibres optiques - Partie 1-20: Méthodes de mesure et
procédures d'essai - Géométrie de la fibre
(CEI 60793-1-20:2014)

Lichtwellenleiter - Teil 1-20: Messmethoden und
Prüfverfahren - Fasergeometrie
(IEC 60793-1-20:2014)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of document 86A/1562/CDV, future edition 1 of IEC 60793-1-20, prepared by SC 86A "Fibres and cables" of IEC/TC 86 "Fibre optics" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60793-1-20:2014.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2015-08-14
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2017-11-14

This document supersedes EN 60793-1-20:2002.

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Endorsement notice

The text of the International Standard IEC 60793-1-20:2014 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated :

IEC 60793-1-45	NOTE	Harmonized as EN 60793-1-45.
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Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60793-2-10	-	Optical fibres - Part 2-10: Product specifications - Sectional specification for category A1 multimode fibres	EN 60793-2-10	-
IEC 60793-2-20	-	Optical fibres - Part 2-20: Product specifications - Sectional specification for category A2 multimode fibres	EN 60793-2-20	-
IEC 60793-2-30	-	Optical fibres - Part 2-30: Product specifications - Sectional specification for category A3 multimode fibres	EN 60793-2-30	-
IEC 60793-2-40	-	Optical fibres - Part 2-40: Product specifications - Sectional specification for category A4 multimode fibres	EN 60793-2-40	-
IEC 60793-2-50	-	Optical fibres - Part 2-50: Product specifications - Sectional specification for class B single- mode fibres	EN 60793-2-50	-
IEC 60793-2-60	-	Optical fibres - Part 2-60: Product specifications - Sectional specification for category C single-mode intraconnection fibres	EN 60793-2-60	-
IEC 61745	-	End-face image analysis procedure for the calibration of optical fibre geometry test sets	-	-

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INTRODUCTION

This standard gives two methods for measuring fibre geometry characteristics:

- Method A: Refracted near-field, described in Annex A;
- Method B: Transmitted near-field, described in Annex B.

Methods A and B apply to the geometry measurement of all class A multimode fibres, class B single-mode fibres and class C single-mode interconnection fibres. The fibre's applicable product specifications, IEC 60793-2-10, IEC 60793-2-20, IEC 60793-2-30, IEC 60793-2-40, IEC 60793-2-50 and IEC 60793-2-60, provide relevant measurement details, including sample lengths and k factors.

The geometric parameters measurable by the methods described in this standard are as follows:

- cladding diameter;
- cladding non-circularity;
- core diameter (class A fibre only);
- core non-circularity (class A fibre only);
- core-cladding concentricity error.

NOTE 1 The core diameter of class B and class C fibres is not specified. The equivalent parameter is mode field diameter, determined by IEC 60793-1-45.

NOTE 2 These methods specify both one-dimensional (1-D) and two-dimensional (2-D) data collection techniques and data analyses. The 1-D methods by themselves cannot determine non-circularity nor concentricity error. When non-circular bodies are measured with 1-D methods, body diameters suffer additional uncertainties. These limitations may be overcome by scanning and analysing multiple 1-D data sets. Clause 5 provides further information.

Information common to both methods appears in Clauses 2 through 10, and information pertaining to each individual method appears in Annexes A and B, respectively. Annex C describes normative methods used to find the optical boundaries of the core and the cladding, Annex D describes normative procedures to fit ellipses to sets of detected boundaries. Annex E provides an informative fitting procedure of power-law models to graded-index core profiles. Annex F describes an informative methodology relating to the transformation of core diameter measurements determined with methods other than the reference method to approximate reference method values.