

---

---

**Fine ceramics (advanced ceramics,  
advanced technical ceramics) —  
Determination of absolute density of  
ceramic powders by pycnometer**

*Céramiques techniques — Détermination de la masse volumique  
absolue des poudres céramiques à l'aide d'un pycnomètre*



This document is a preview generated by EMS



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2017, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Ch. de Blandonnet 8 • CP 401  
CH-1214 Vernier, Geneva, Switzerland  
Tel. +41 22 749 01 11  
Fax +41 22 749 09 47  
copyright@iso.org  
www.iso.org

# Contents

	Page
Foreword .....	iv
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Preparation of measurement</b> .....	<b>2</b>
4.1 Sampling .....	2
4.2 Drying of sample .....	2
4.3 Preparation of immersion liquid .....	2
<b>5 Apparatus</b> .....	<b>2</b>
<b>6 Procedure</b> .....	<b>3</b>
<b>7 Calculation</b> .....	<b>4</b>
<b>8 Tests in duplicate</b> .....	<b>5</b>
<b>9 Test report</b> .....	<b>5</b>
<b>Annex A (normative) Reference data for absolute density of distilled water</b> .....	<b>6</b>
<b>Bibliography</b> .....	<b>7</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 206, *Fine ceramics*.

This second edition cancels and replaces the first edition (ISO 18753:2004), which has been technically revised.

The main changes compared to the previous edition are as follows:

- [Clause 6](#) has been modified to include changes in list items d) and g) and to add a paragraph discussing factors affecting accuracy of test results;
- [Table A.1](#) has been modified with new reference data for the absolute density of distilled water<sup>[1]</sup>.

# Fine ceramics (advanced ceramics, advanced technical ceramics) — Determination of absolute density of ceramic powders by pycnometer

## 1 Scope

This document specifies a method for determining the absolute particle density of fine ceramic powders or sintered parts using liquid pycnometry.

NOTE Other pycnometer methods like gas pycnometers (e.g. helium pycnometer), where a gas is used as media, also exist.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 758, *Liquid chemical products for industrial use — Determination of density at 20 °C*

ISO 3507, *Laboratory glassware — Pycnometers*

ISO 6353-2, *Reagents for chemical analysis — Part 2: Specifications — First series*

ISO 6353-3, *Reagents for chemical analysis — Part 3: Specifications — Second series*

ISO 8213, *Chemical products for industrial use — Sampling techniques — Solid chemical products in the form of particles varying from powders to coarse lumps*

ISO/IEC 17025, *General requirements for the competence of testing and calibration laboratories*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <http://www.iso.org/obp>

— IEC Electropedia: available at <http://www.electropedia.org/>

### 3.1

#### **absolute particle density**

#### **absolute density of ceramic powders**

density of an individual ceramic particle, a ceramic powder or sintered parts

Note 1 to entry: When an enclosed space occurs (pore) inside the particle or part, the space is considered to be part of the individual particle or part. The result of the test is then the absolute density of the ceramic particles or ceramic parts with closed porosity.

Note 2 to entry: If the intention of the test is to determine the absolute density of a ceramic material, the test is limited to particles or parts without closed porosity.