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**Conveyor belts with textile carcass —
Widths and lengths**

Courroies transporteuses à carcasse textile — Largeurs et longueurs



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Foreword

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Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 251 was prepared by Technical Committee ISO/TC 41, *Pulleys and belts (including veebelts)*, Subcommittee SC 3, *Conveyor belts*.

This fourth edition cancels and replaces the third edition (ISO 251:2003), of which it constitutes a minor revision.

Conveyor belts with textile carcass — Widths and lengths

1 Scope

This International Standard specifies the widths and lengths of conveyor belts with a textile carcass. It also specifies the corresponding tolerances.

It is not applicable to light conveyor belts as described in ISO 21183-1^[1], as tolerances on the widths and lengths of cut light conveyor belts are given in ISO 15147^[2].

NOTE The lengths of conveyor belts are not standardized.

2 Widths and tolerances

The widths of conveyor belts and permissible tolerances shall be as given in Table 1.

Table 1 — Nominal widths and tolerances of open-ended conveyor belts

Dimensions in millimetres

Nominal width	Tolerance
300	±5
400	±5
500	±5
600	±6
650	±6,5
800	±8
1 000	±10
1 200	±12
1 400	±14
1 600	±16
1 800	±18
2 000	±20
2 200	±22
2 400	±24
2 600	±26
2 800	±28
3 000	±30
3 200	±32

3 Tolerances on lengths

The permissible tolerances for the lengths of conveyor belts, measured loose, shall be as given in Tables 2 and 3.