

**Majapidamis- ja muud taolised elektriseadmed. Ohutus.
Osa 2-68: Erinõuded kommertskasutamiseks ettenähtud
piserdusmasinatele**

**Household and similar electrical appliances - Safety -
Part 2-68: Particular requirements for spray extraction
machines for commercial use**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 60335-2-68:2012 sisaldab Euroopa standardi EN 60335-2-68:2012 ingliskeelset teksti.	This Estonian standard EVS-EN 60335-2-68:2012 consists of the English text of the European standard EN 60335-2-68:2012.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 24.08.2012.	Date of Availability of the European standard is 24.08.2012.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 97.020

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:
Aru 10, 10317 Tallinn, Eesti; www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:
Aru 10, 10317 Tallinn, Estonia; www.evs.ee; phone 605 5050; e-mail info@evs.ee

English version

**Household and similar electrical appliances -
Safety -
Part 2-68: Particular requirements for spray extraction machines, for
commercial use
(IEC 60335-2-68:2012, modified)**

Appareils électrodomestiques et
analogues -
Sécurité -
Partie 2-68: Exigences particulières pour
les machines de nettoyage par
pulvérisation et aspiration, à usage
commercial
(CEI 60335-2-68:2012, modifiée)

Sicherheit elektrischer Geräte für den
Hausgebrauch und ähnliche Zwecke -
Teil 2-68: Besondere Anforderungen für
Sprühextraktionsmaschinen für den
gewerblichen Gebrauch
(IEC 60335-2-68:2012, modifiziert)

This European Standard was approved by CENELEC on 2012-05-03. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 61J/490/FDIS, future edition 4 of IEC 60335-2-68, prepared by SC 61J, "Electrical motor-operated cleaning appliances for commercial use", of IEC/TC 61, "Safety of household and similar electrical appliances" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60335-2-68:2012.

A draft amendment, which covers common modifications to IEC 60335-2-68, was prepared by CLC/TC 61, "Safety of household and similar electrical appliances" and approved by CENELEC.

The following dates are fixed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2013-05-03
- latest date by which the national standards conflicting with this document have to be withdrawn (dow) 2015-05-03

This document supersedes EN 60335-2-68:2009.

The principal changes in EN 60335-2-68:2012 as compared with EN 60335-2-68:2009 are as follows (minor changes are not listed):

- the title has been changed for better distinction with regard to EN 60335-2-72;
- the scope has been revised editorially to avoid misunderstandings;
- terms and definitions has been revised with regard to the requirements revised;
- the standard has been revised in general and updated regarding state-of-the-art, as far as necessary, in particular some changes has been made to Clauses 15, 22 and 25;
- the markings and instructions (Clause 7) have been revised basically;
- a new Annex AA 'Emission of acoustical noise' was added; and
- a new Annex BB 'Emission of vibration' was added.

This part 2 is to be used in conjunction with the EN 60335-1:2012 and its amendments.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to EN 60335-1.

This part 2 supplements or modifies the corresponding clauses in EN 60335-1, so as to convert that publication into the European Standard: *Safety requirements for spray extraction machines for commercial use*.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;

– *test specifications: in italic type;*

– notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

Clauses, subclauses, notes, tables, figures and annexes which are additional to those in IEC 60335-2-68:2012 are prefixed "Z".

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directive(s) see informative Annex ZZ, which is an integral part of this document.

Endorsement notice

The text of the International Standard IEC 60335-2-68:2012 was approved by CENELEC as a European Standard with agreed common modifications.

COMMON MODIFICATIONS

1 Scope

Add the following paragraph before the last one:

"This standard deals with the reasonably foreseeable hazards presented by machines that are encountered by all persons.

However, in general, it does not take into account:

- **children** playing with the machine;
- the use of the machine by **children**;
- user maintenance by **children**, including the cleaning of the machine.

It is recognized that **very vulnerable people** may have needs beyond the level addressed in this standard."

7 Marking and instructions

7.12 *Replace the 4th paragraph beginning with "This appliance can be used..." with the following:*

Machines shall not be used by children. Children should be supervised to ensure that they do not play with the appliance.

This machine can be used by people with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the machine in a safe way and understand the hazards involved."

7.12.102 Information on noise

Replace the Note with the following requirement:

"The instructions shall provide information on airborne noise emission as indicated in AA.2.7."

7.12.103 Information on vibration

Replace the Note with the following requirement:

"The instructions shall provide information on vibration emission as indicated in BB.2."

25 Supply connection and external flexible cords

25.7 Addition:

Add the following before the last paragraph:

"

- Halogen-free thermoplastic compound sheathed.

Their properties shall be at least those of halogen-free thermoplastic compound sheathed cords (code designation H05Z1Z1H2-F or H05Z1Z1-F);

- Cross-linked halogen-free compound sheathed.

Their properties shall be at least those of cross-linked halogen-free thermoplastic compound sheathed cords (code designation H07ZZ-F).

NOTE Z1 The harmonized code designations corresponding to the IEC cord types are given in Annex ZD."

Modifications to Annexes AA and BB

In the titles of Annex AA and Annex BB, replace "(informative)" with "(normative)" so as to make these two annexes normative.

Modifications to Annexes Z

The annexes of Part 1 are applicable except as follows:

Preview generated by EVS

Add the following special national condition to Annex ZA of EN 60335-1:2012:

Annex ZA
(normative)

Special national conditions

Special national condition: National characteristic or practice that cannot be changed even over a long period, e.g. climatic conditions, electrical earthing conditions.

NOTE If it affects harmonization, it forms part of the European Standard / Harmonization Document.

For the countries in which the relevant special national conditions apply these provisions are normative, for other countries they are informative.

Clause Special national condition

7.12 **Finland**

If a polyvinyl chloride sheathed cord is fitted, the instructions shall state that the appliance is not to be used outdoors at low temperature.

This document is a preview generated by EVS

Apply the following changes to Annex ZC of EN 60335-1:2012:

Annex ZC
(normative)

**Normative references to international publications
with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
<i>Add:</i>				
IEC 60312-1	-	Vacuum cleaners for household use - Part 1: Dry vacuum cleaners - Methods for measuring the performance	EN 60312-1	-
ISO 6344-2	-	Coated abrasives - Grain size analysis - Part 2: Determination of grain size distribution of macrogrits P12 to P220	-	-

Annex ZE
(informative)

**Specific additional requirements for appliances and machines intended
for commercial use**

This annex is not applicable.

This document is a preview generated by EVS

Annex ZZ (informative)

Coverage of Essential Requirements of EU Directive 2006/42/EC

This European Standard has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association and within its scope the standard covers all relevant essential requirements as given in Annex I of the EU Directive 2006/42/EC.

Compliance with this standard provides one means of conformity with the specified essential requirements of the Directive concerned.

WARNING: Other requirements and other EU Directives may be applicable to the products falling within the scope of this standard.

This document is a preview generated by EVS

Bibliography

Addition to EN 60335-1:2012:

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60335-2-2	NOTE	Harmonized as EN 60335-2-2.
IEC 60335-2-67	NOTE	Harmonized as EN 60335-2-67.
IEC 60335-2-69	NOTE	Harmonized as EN 60335-2-69.
IEC 60335-2-72	NOTE	Harmonized as EN 60335-2-72.
IEC 60745 series	NOTE	Harmonized in EN 60745 series.
IEC 61029 series	NOTE	Harmonized in EN 61029 series.
ISO 3743-1	NOTE	Harmonized as EN ISO 3743-1.
ISO 3744	NOTE	Harmonized as EN ISO 3744.
ISO 4871	NOTE	Harmonized as EN ISO 4871.
ISO 5349-1	NOTE	Harmonized as EN ISO 5349-1.
ISO 9614-2	NOTE	Harmonized as EN ISO 9614-2.
ISO 11203	NOTE	Harmonized as EN ISO 11203.
ISO/TR 11688-1	NOTE	Harmonized as EN ISO 11688-1.

CONTENTS

FOREWORD.....	4
INTRODUCTION.....	6
1 Scope.....	7
2 Normative references	8
3 Terms and definitions	8
4 General requirement.....	10
5 General conditions for the tests	10
6 Classification.....	11
7 Marking and instructions.....	11
8 Protection against access to live parts.....	14
9 Starting of motor-operated appliances	14
10 Power input and current	14
11 Heating	14
12 Void.....	15
13 Leakage current and dielectric strength at operating temperature	15
14 Transient overvoltages	15
15 Moisture resistance	15
16 Leakage current and electric strength.....	17
17 Overload protection of transformers and associated circuits	17
18 Endurance.....	17
19 Abnormal operation	17
20 Stability and mechanical hazards	18
21 Mechanical strength	18
22 Construction.....	21
23 Internal wiring.....	23
24 Components	23
25 Supply connection and external flexible cords	23
26 Terminals for external conductors.....	25
27 Provision for earthing	25
28 Screws and connections.....	25
29 Clearances, creepage distances and solid insulation	25
30 Resistance to heat and fire.....	25
31 Resistance to rusting.....	25
32 Radiation, toxicity and similar hazards.....	25
Annexes	29
Annex AA (informative) Emission of acoustical noise	30
Annex BB (informative) Emission of vibration.....	33
Bibliography.....	34

Figure 101 – Impact test apparatus	26
Figure 102 – Apparatus for testing the abrasion resistance of current-carrying hoses	27
Figure 103 – Apparatus for testing the resistance to flexing of current-carrying hoses	27
Figure 104 – Configuration of the hose for the freezing treatment	28
Figure 105 – Flexing positions for the hose after removal from the freezing cabinet	28
Figure AA.1 – Machine with cleaning head connected by hose and connecting tube	32
Table 12 – Pull force and torque	24

This document is a preview generated by EVS

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-68: Particular requirements for spray extraction machines, for commercial use

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electrical portable, non-self-propelled motor-operated **spray extraction machines** with or without attachments and with or without electrical heating elements, intended for commercial indoor use.

NOTE 101 This standard applies to machines for **commercial use**. The following list, although not comprehensive, gives an indication of locations that are included in the scope:

- public use areas such as hotels, schools, hospitals;
- industrial locations, for example factories and manufacturing shops;
- retail outlets, for example shops and supermarkets;
- business premises, for example offices and banks;
- rental services for those machines;
- all uses other than normal housekeeping purposes.

They are not equipped with a traction drive. The following power systems are covered:

- mains powered motors up to a **rated voltage** of 250 V for single-phase appliances and 480 V for other appliances,
- battery powered motors.

This standard applies to machines in which the pressure of the employed **cleaning agent** does not exceed 2,5 MPa, and in which the product of the pressure (in MPa) and the flow of **cleaning agent** (in litres per minute) does not exceed 100, and in which the temperature of the **cleaning agent** at the spray nozzle outlet does not exceed 85 °C.

This standard does not apply to

- vacuum cleaners and water-suction cleaning appliances for household use (IEC 60335-2-2);
- floor treatment machines for **commercial use** (IEC 60335-2-67, IEC 60335-2-72);
- wet and dry vacuum cleaners, including power brush, for **commercial use** (IEC 60335-2-69);
- hand-held and transportable motor-operated electric **tools** (IEC 60745 series, IEC 61029 series).
- machines designed for use in corrosive or explosive environments (dust, vapour or gas);
- machines designed for picking up hazardous dusts (as defined in IEC 60335-2-69), inflammable substances, or glowing particles;
- machines designed to handle hazardous solvents, such as flammable or explosive liquids;

NOTE 102 Attention is drawn to the fact that in many countries, additional requirements on the safe use of the equipment covered can be specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities.

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60312-1, *Vacuum cleaners for household use – Part 1: Dry vacuum cleaners – Methods for measuring the performance*

ISO 6344-2, *Coated abrasives – Grain size analysis – Part 2: Determination of grain size distribution of macrogrits P12 to P220*

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1.9 Replacement:

normal operation

conditions under which the machine is operated in normal use, specified as follows:

the machine is operated with the spray extraction pump with the nozzle giving the highest load, the vacuum motor, the device for agitating the carpet pile (if any), the **cleaning agent heater** (if any) and the soiled water discharge pump (if any) all in use. Any marking of short time intermittent operation of the pumps is observed.

The **normal operation** P_m of the vacuum motor is obtained at the following power input:

$$P_m = 0,5 (P_f + P_i)$$

where

P_f is the input, in watts, when the machine has been operated for 3 min, fitted with the nozzle and hose giving the highest input;

P_i is the input, in watts, when the machine has been operated for 20 s with the nozzle sealed, immediately following the 3-minute-period with the nozzle open. Any valve or similar device used to ensure a flow of air to cool the motor in the event of a blockage of a main air inlet is rendered ineffective.

P_f and P_i are measured with the supply voltage adjusted to **rated voltage**, or to a voltage equal to the mean value of the **rated voltage range** if the difference between the limits of the **rated voltage range** does not exceed 10 % of the mean value of the range. If the difference between the limits of the **rated voltage range** exceeds 10 % of the mean value, the tests are carried out with the supply voltage set to the upper limit of the range.

The hose is laid out straight. If the machine is provided with a hose as an optional accessory, it is operated without the hose.

Electrically driven devices for agitating the carpet, if any, are in operation but are not in contact with the floor or any other surface or with the means used to seal the air inlet.

The adjustment of the air inlet is not altered when it is specified that the machine is operated under normal load, irrespective of the supply voltages specified in the test. Where optional filtration systems are supplied with the **spray extraction machine**, the filtration system giving the least air resistance (maximum flow) is fitted.