

TECHNICAL REPORT

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Corrugated metal hose assemblies for pressure applications - Part 3: Design method

Tuyauteries métalliques flexibles onduleuses pour applications sous pression - Partie 3: Méthode de conception

Gewellte Metallschlauchleitungen für Druckerwendungen - Teil 3: Auslegungsverfahren

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Contents	Page
European foreword.....	4
Introduction	5
1 Scope.....	6
2 Normative references.....	6
3 Terms and definitions	6
4 Symbols and abbreviations	7
5 Materials.....	10
5.1 General requirements	10
5.2 Suitable materials	10
5.3 Other materials.....	13
5.4 Corrosion.....	13
5.5 Low temperature application.....	13
5.6 Material documentation	15
6 Design methods	15
6.1 General.....	15
6.2 Basic design criteria.....	16
6.2.1 Design conditions.....	16
6.2.2 Temperatures.....	16
6.2.3 Additional loadings	16
6.2.4 Structural conditions.....	17
6.2.5 Dimensions.....	17
6.3 Design on the basis of nominal pressures PN	19
6.4 Allowable stresses	19
7 Calculation design method	20
7.1 General.....	20
7.2 Corrugated metal hose	21
7.2.1 Scope	21
7.2.2 General factors	22
7.2.3 Limiting conditions.....	24
7.2.4 Pressure capacity of the corrugated metal hose braided or unbraided	26
7.3 Braid	28
7.3.1 Scope	28
7.3.2 General factors	28
7.3.3 Limiting design conditions	30
7.3.4 Pressure capacity of the braid.....	31
7.4 Metal hose assembly	31
7.4.1 General.....	31
7.4.2 Burst pressure of the corrugated hose.....	32
7.4.3 Burst pressure of the braid	33
7.4.4 Burst pressure of the metal hose assembly.....	33
7.5 Flanges and other end fittings.....	34
Annex A (informative) Calculation coefficients C_p , C_b , C_d	35
A.1 Graphs of coefficients	35

A.2	Polynomial approximation of the coefficients	38
A.2.1	Coefficients C_p	38
A.2.2	Coefficients C_f	39
A.2.3	Coefficients C_d	39
A.2.4	Intermediate values	40
Annex B (informative)	Main information to be supplied to the hose manufacturer	41
B.1	Main design conditions	41
B.2	Additional information/requirements dependent on application	41
	Bibliography	42

European foreword

This document (CEN/TR 14585-3:2017) has been prepared by Technical Committee CEN/TC 342 "Metal hose, hose assemblies, bellows and expansion joints", the secretariat of which is held by SNV.

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Introduction

Technical Committee CEN/TC 342 “Metal hose, hose assemblies, bellows and expansion joints” is carrying out a revision of EN 14585-1:2006 and CEN/TR 14585-2:2006 to include calculation methods for the combined structure of hose and braid for:

- pressure resistance;
- fatigue life;
- allowable displacements.

The selection of materials for corrosive environments and the calculation of fluid pressure drops are also being included.

It is appreciated that these studies are ambitious and will involve much new analyses so that this revision will take some time.

Whilst continuing to work on this revision, CEN/TC 342 decided that the key aspects of the calculation method should be circulated as an informative Technical Report CEN/TR 14585-3, which is limited to the pressure resistance of the combined structure of hose and braid. This approach will enable manufacturers and Notified Bodies to use and gain experience of the calculation method and any feedback can be taken into account in the revision of EN 14585, harmonized to the Pressure Equipment Directive 2014/68/EU.

1 Scope

This Technical Report provides guidance on the design of corrugated metal hose assemblies for pressure applications, i.e. maximum allowable pressure PS greater than 0,5 bar. Allowable stresses are consistent with the requirements of the Pressure Equipment Directive 2014/68/EU.

2 Normative references

Not applicable.

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 7369 and the following apply.

3.1

metal hose assembly

assembly of a corrugated metal hose with its end fittings

Note 1 to entry: In the context of Pressure Equipment Directive [1], a metal hose assembly is a component of piping and not a PED assembly.

3.2

maximum allowable pressure PS

maximum pressure for which the metal hose assembly is designed

3.3

maximum/minimum allowable temperature TS

maximum and minimum temperature for which the metal hose assembly is designed

3.4

nominal pressure PN

dimensionless alphanumeric designation which is a convenient rounded number commonly used for reference purposes of piping components and stock parts; for this Technical Report PN represents the maximum allowable pressure at 20 °C as specified by the metal hose assembly manufacturer

3.5

test pressure PT

pressure at which the pressure metal hose assembly is pressure tested (normally at ambient temperature)

3.6

main pressure bearing parts

parts, such as corrugated metal hose, braid, pipe ends, the failure of which may result in a sudden discharge of pressure energy

3.7

pressure bearing parts

parts, such as swivel nuts, flanges, threaded fittings, that are not main pressure bearing parts defined in 3.6 and the failure of which may not lead to a sudden discharge of pressure energy

3.8

attachments to pressure parts

parts, such as ferrules, that are directly welded to parts defined in 3.6 or 3.7